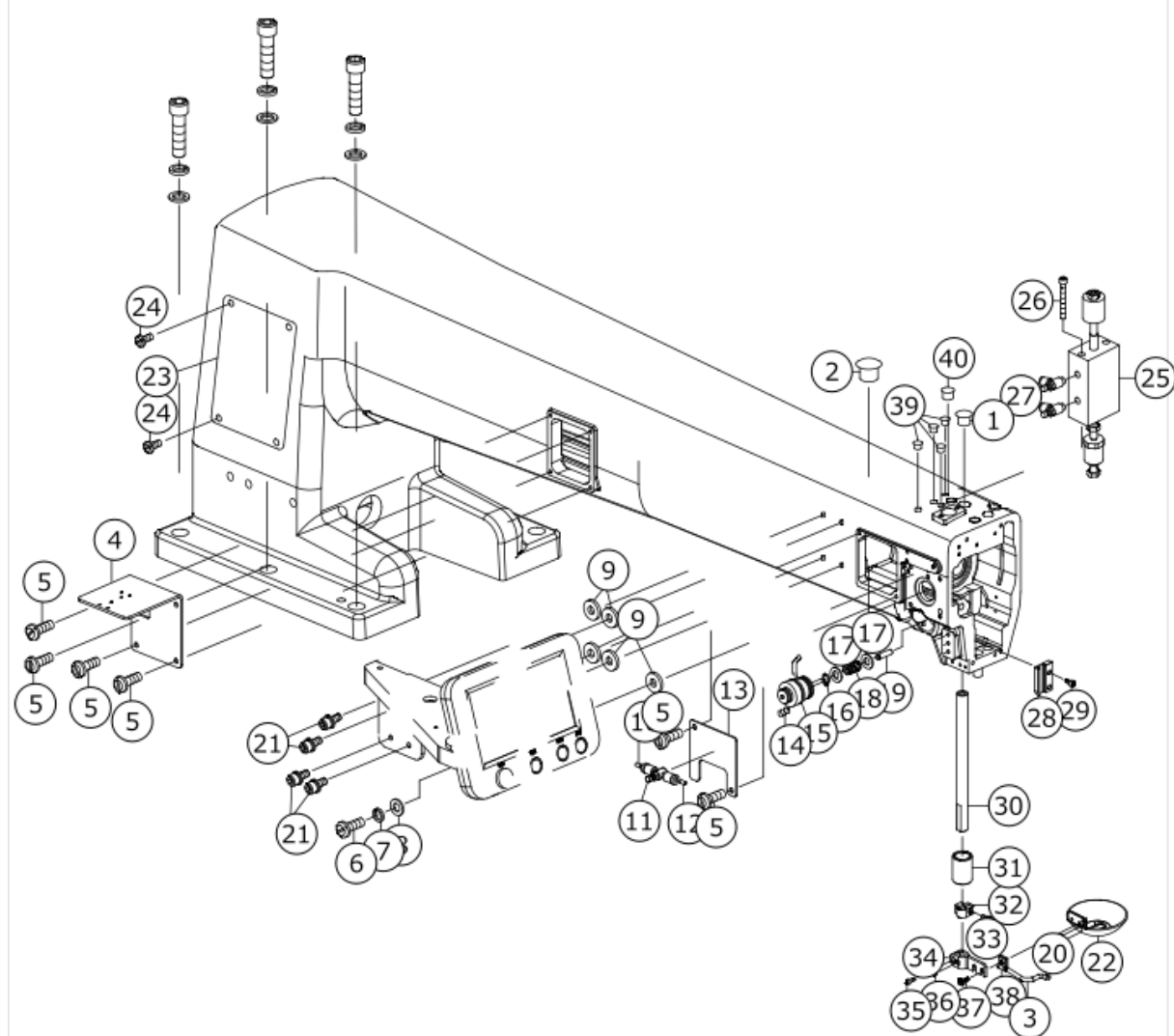


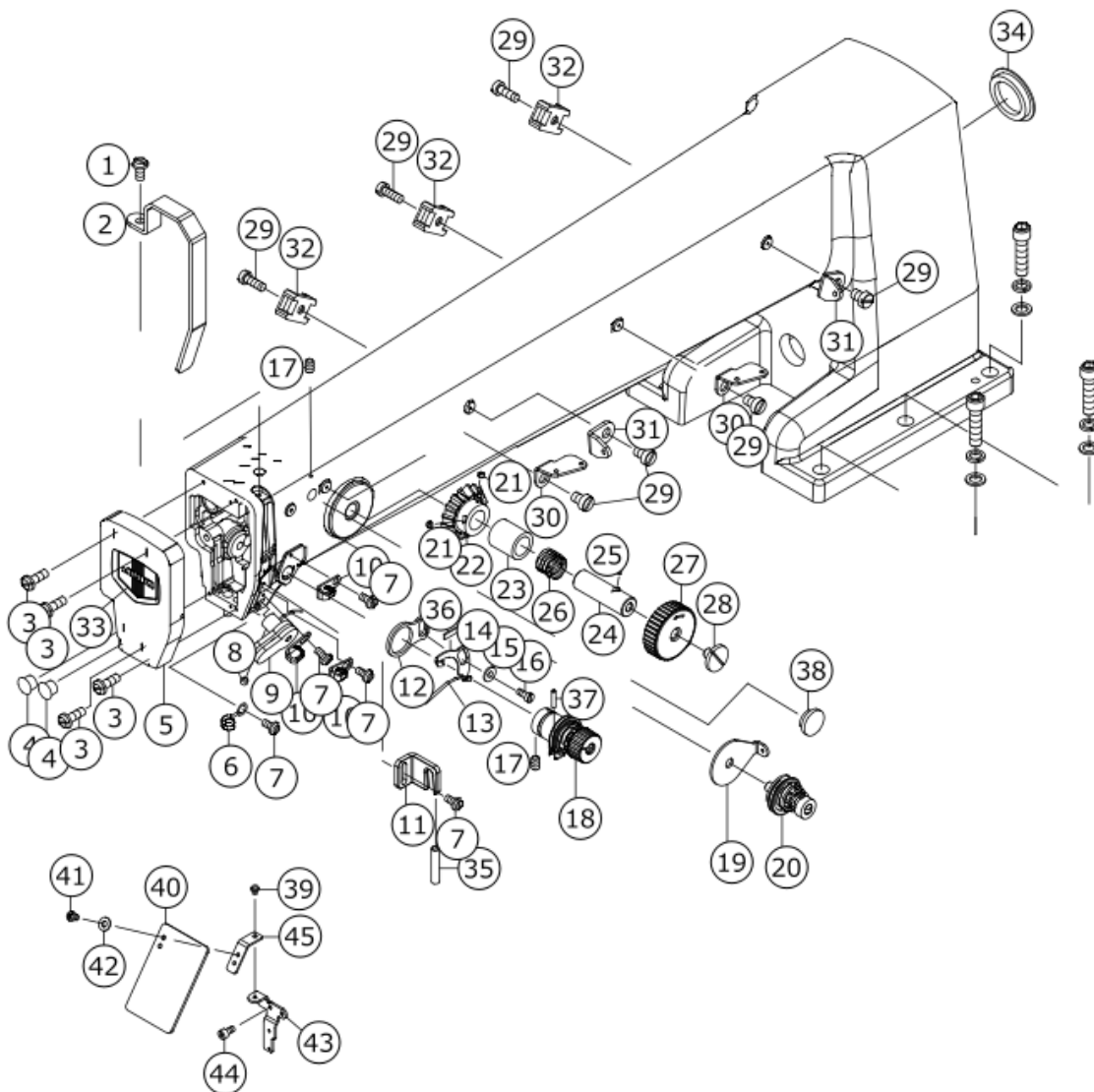
PS-800-13085

MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (1)



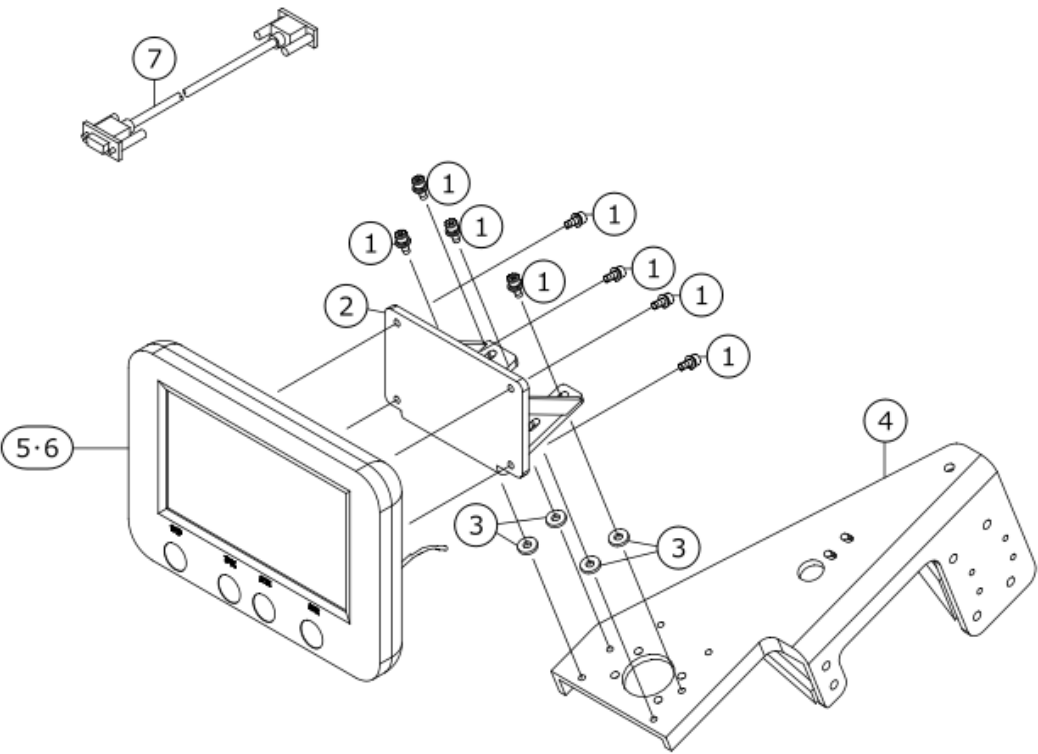
No.	品番	品名	備考	子部品	消耗品	個数
1	40228010	20_RUBBER_PLUG				1.00
2	40228011	26_RUBBER_PLUG				1.00
3	40228012	FACE_THREADER				1.00
4	40227991	SIDE_COVER_REAR				1.00
5	-	SCREW				6.00
6	-	SCREW				1.00
7	-	SPRING_WASHER				1.00
8	40228171	WASHER				1.00
9	40227992	PANEL_RUBBER_CUSHION				5.00
10	-	UPPER_THREAD_BLOW				1.00
11	40228391	UPPER_THREAD_BLOW_ADJUSTING_JOINT				1.00
12	-	UPPER_THREAD_BLOW_TRACHEA				1.00
13	40227994	SIDE_COVER_FRONT				1.00
14	40228121	SCREW				1.00
15	40227995	THREAD_LOOSENING_SOLENOID_ASM				1.00
16	-	E_RING				1.00
17	-	WASHER				2.00
18	40227996	THREAD_RELEASE_PIN_SPRING				1.00
19	40227997	THREAD_RELEASE_PIN				1.00
20	-	PIN				2.00
21	-	SCREW				4.00
22	40225491	BOAT_PRESSER_L				1.00
23	40228585	SIDE_COVER_BIG				1.00
24	-	SCREW				4.00
25	40228000	SUPPLEMENTARY_PRESSER_CYLINDER				1.00
26	-	SCREW				2.00
27	40228001	CYLINDER_JOINT				2.00
28	40228002	SUPPLEMENTARY_PRESSER_ROD_GUIDE				1.00
29	-	SCREW				2.00
30	40228003	SUPPLEMENTARY_PRESSER_ROD				1.00
31	40228004	SUPPLEMENTARY_PRESSER_CASE				1.00
32	40228005	SSUPPLEMENTARY_PRESSER_PILLAR				1.00
33	-	SCREW				1.00
34	40228006	SUPPLEMENTARY_PRESSER_CONNECT_PILLARS				1.00
35	-	SCREW				1.00
36	-	SCREW				1.00
37	-	SCREW				2.00
38	40228007	PLANE_THREAD_BRONCHUS				2.00
39	40228008	8_RUBBER_PLUG				4.00
40	40228009	12_RUBBER_PLUG				1.00

MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (2)



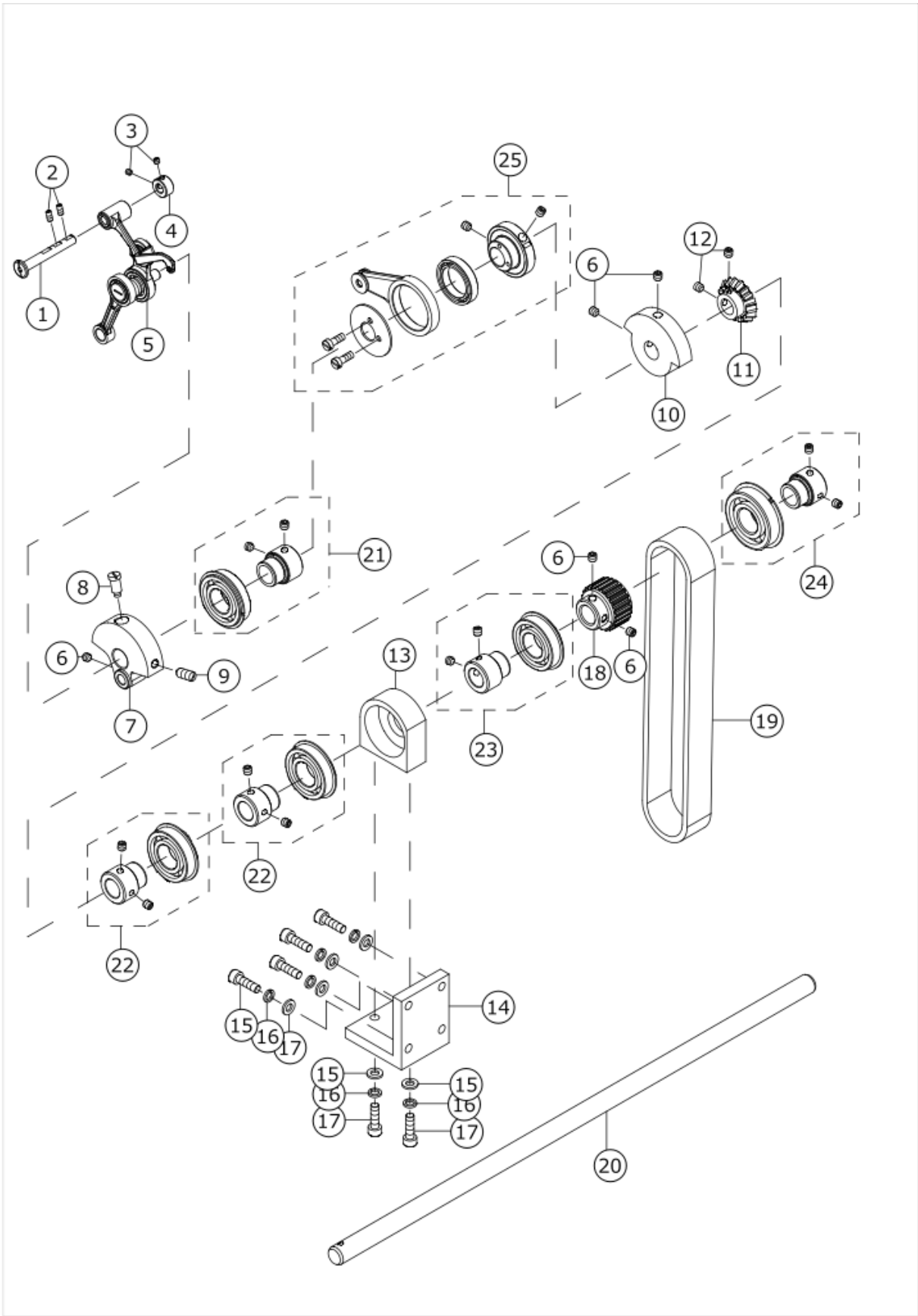
No.	品番	品名	備考	子部品	消耗品	個数
1	-	SCREW				1.00
2	40228013	THREAD_TAKE_UP_COVER				1.00
3	40228468	SCREW				4.00
4	40228009	12_RUBBER_PLUG				2.00
5	40228014	FACE_COVER				1.00
6	40228470	LOWER_GUIDE				1.00
7	-	SCREW				5.00
8	40228015	SCREW				1.00
9	40228016	SOLENOID_ASM				1.00
10	40228017	RIGHT_GUIDE				3.00
11	40228018	VERTICA_GUIDE				1.00
12	40228019	IN-SENSOR_INSULATION_PIECE				1.00
13	40228020	SENSOR_PLATE_THREAD				1.00
14	40228021	SHEAR_THREAD_DETECT_SENSOR_PLATE				1.00
15	-	OUT-SENSOR_INSULATION_PIECE				1.00
16	-	SCREW				1.00
17	40228089	SCREW				1.00
18	40228022	THREAD_TENSION_ASM				1.00
19	40228023	THREAD_TENSION_GUIDE				1.00
20	40228024	UPPER_THREAD_TENSION_ASM				1.00
21	-	SCREW				2.00
22	40228025	PULLEY_SHAFT_GEAR				1.00
23	40228026	PULLEY_METAL				1.00
24	40228027	PULLEY_SHAFT				1.00
25	-	PIN				1.00
26	40228028	PULLEY_SPRING				1.00
27	40228029	PULLEY				1.00
28	40228030	SCREW				1.00
29	40228031	SCREW				7.00
30	40228032	DOUBLE_HOLE_GUIDE				2.00
31	40228033	SINGLE_HOLE_GUIDE				2.00
32	40228034	FIXING_PLATE				3.00
33	40228586	FACE COVER PLATE				1.00
34	40228035	SPINDLE_BACK_COVER				1.00
35	40228040	GUIDE_TUBE				1.00
36	40228041	THREAD_TENSION_CASE_TUBE				1.00
37	40228042	SHEAR_THREAD_DETECT_SENSOR_PLATE_RUBBER				1.00
38	40228043	RUBBER_PLUG				1.00
39	-	SCREW M4 L=8				1.00
40	-	SAFETY PLATE				1.00
41	-	SCREW M4X0.7 L=6				2.00
42	-	WASHER 4.5X10X0.8				2.00
43	-	BASE_PLATE				1.00
44	-	SCREW M4X0.7 L=8				2.00
45	-	LINK_PLATE				1.00

DISPLAY UNIT



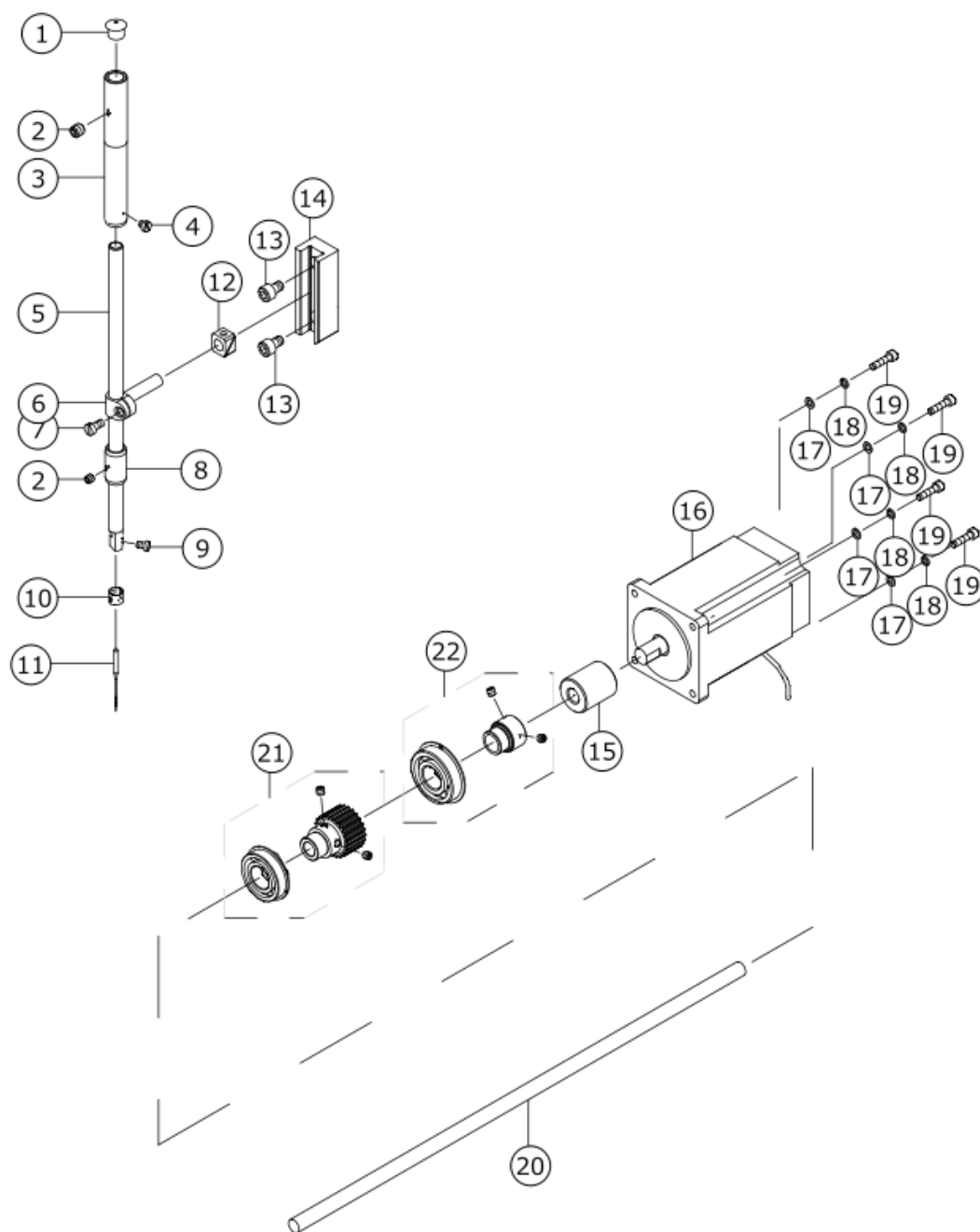
No.	品番	品名	備考	子部品	消耗品	個数
1	-	SCREW				8.00
2	40234391	PANEL_INSTALLATION_CUSHION				1.00
3	40227992	PANEL_RUBBER_CUSHION				4.00
4	40234392	PANEL_INSTALLATION_PLATE				1.00
5	40228054	PANEL				1.00
6	40259264	PANEL_CE				1.00
7	40228719	PANEL_CABLE				1.00

UPPER SHAFT AND PICK LINE COMPONENTS



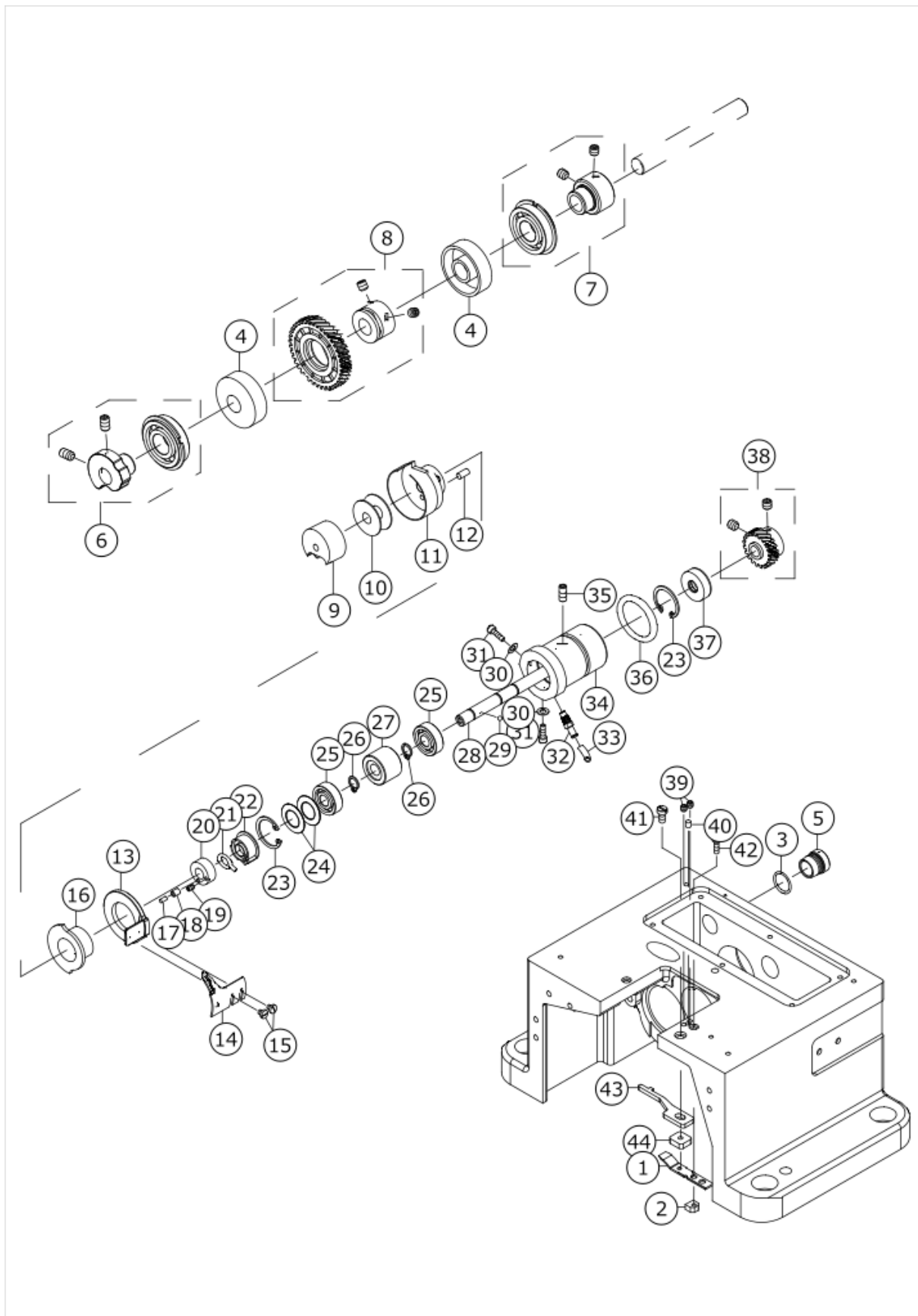
No.	品番	品名	備考	子部品	消耗品	個数
1	40228102	THREAD_TAKE_UP_CONNECT_ROD_HINGE_SHAFT				1.00
2	40228089	SCREW				2.00
3	-	SCREW				2.00
4	40228103	THRUST				1.00
5	40228104	THREAD_TAKE_UP_ASM				1.00
6	40228126	SCREW				5.00
7	40228590	COUNTER_WEIGHT_15.2				1.00
8	-	SCREW				1.00
9	-	SCREW				1.00
10	40228591	BALANCER				1.00
11	40228025	UPPER_SHAFT_GEAR				1.00
12	40234393	SCREW				2.00
13	-	UPPER_SHAFT_SUPPORT_BEARING				1.00
14	-	UPPER_SHAFT_SUPPORT_BEARING_BASE				1.00
15	-	WASHER				6.00
16	40234786	SPRING_WASHER				6.00
17	-	SCREW				6.00
18	40228592	UPPER_SHAFT_PULLEY				1.00
19	40228106	TIMING_BELT				1.00
20	40228593	UPPER_SHAFT				1.00
21	40228107	UPPER_SHAFT_FRONT_BEARING_ASM				1.00
22	40228290	UPPER_SHAFT_FRONT_REAR_BEARIN_ASM				2.00
23	40228594	UPPER_SHAFT_REAR_&_FRONT_BEARING_ASM				1.00
24	40228109	UPPER_SHAFT_REAR_BEARING_ASM				1.00
25	40228595	ECCENTRIC_CAM_CONNECT_ROD_ASM				1.00

NEEDLE BAR AND LOWER SHAFT PARTS COMPONENTS



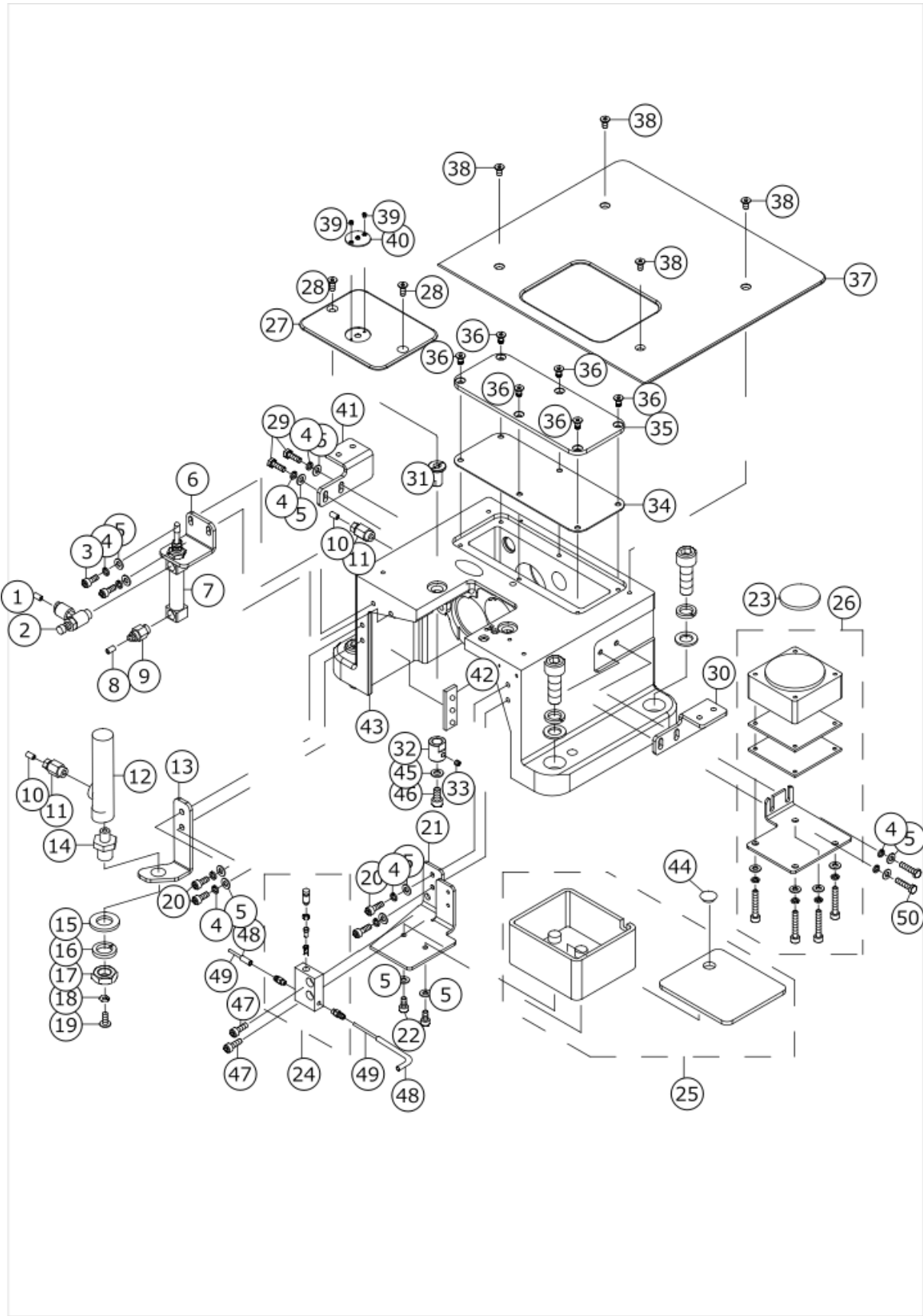
No.	品番	品名	備考	子部品	消耗品	個数
1	40228110	NEEDLE_BAR_UPPER_CAP				1.00
2	40228015	SCREW				1.00
3	40228111	NEEDLE_BAR_BUSHING_UPPER				1.00
4	40228485	SCREW				1.00
5	40228113	NEEDLE_BAR_D1.64				1.00
6	40228114	NEEDLE_BAR_CONNECTING				1.00
7	40228115	SCREW				1.00
8	40228116	NEEDLE_BAR_LOWER_BUSHING				1.00
9	40228117	SCREW				1.00
10	40228118	NEEDLE_BAR_THREAD_GUIDE				1.00
11	MDB100B0800	NEEDLE DBX1 #8				1.00
12	40228119	SLIDE_BLOCK				1.00
13	-	SCREW				2.00
14	40228120	NEEDLE_BAR_GUIDE				1.00
15	40228597	MAIN_SHAFT_COUPLING				1.00
16	40228121	MAIN_SHAFT_MOTOR				1.00
17	40234399	WASHER				4.00
18	40228598	SPRING_WASHER				4.00
19	40228158	SCREW				4.00
20	-	LOWER_SHAFT				1.00
21	40228599	LOWER_SHAFT_SPROCKET_ASM				1.00
22	40228600	LOWER_SHAFT_BEARING_ASM				1.00

ROTARY SHUTTLE TRANSMISSION AND THREAD CUTTING PARTS COMPONENTS



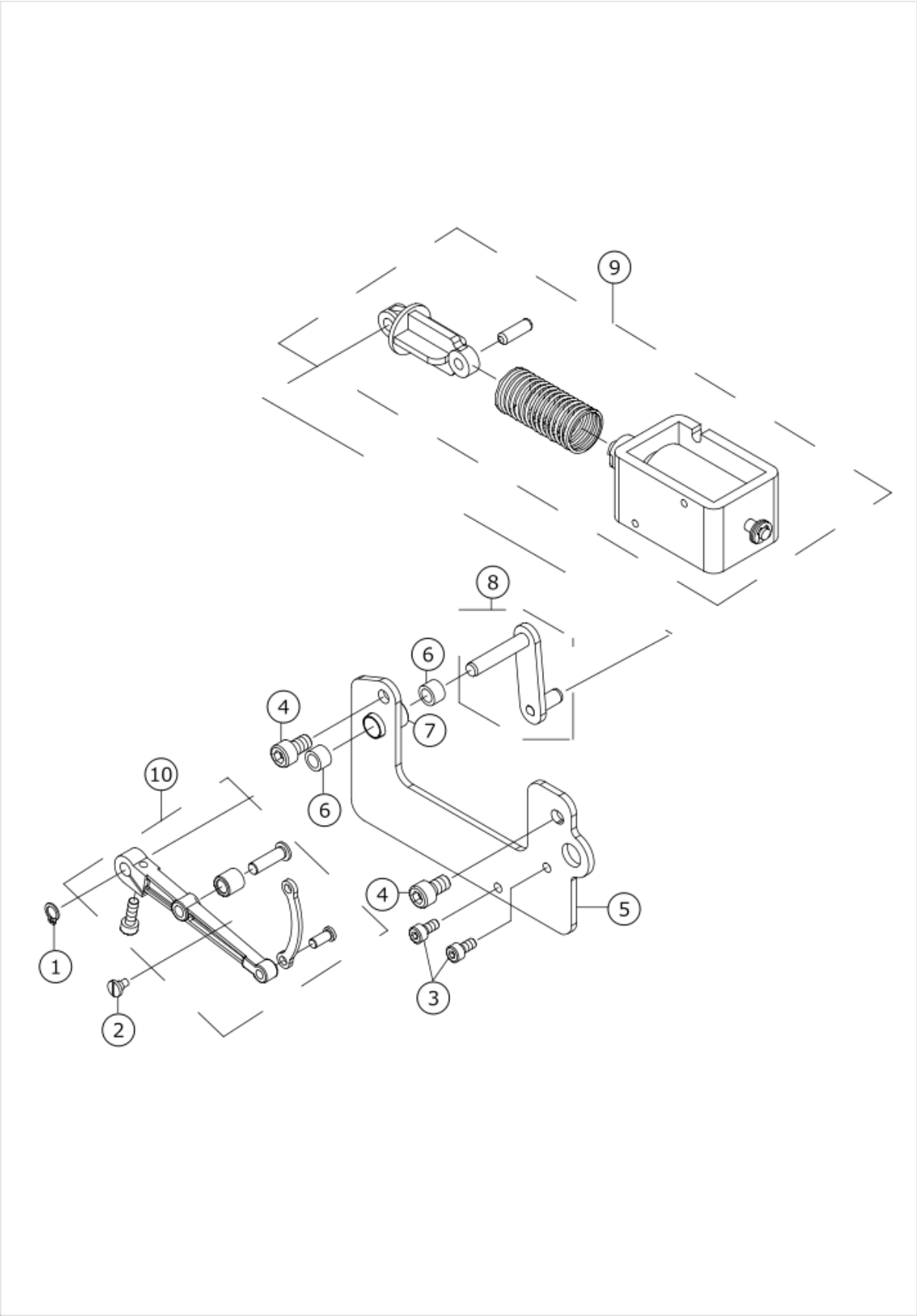
No.	品番	品名	備考	子部品	消耗品	個数
1	40225492	FIX_KNIFE				1.00
2	40228486	NUT				1.00
3	40228139	EXHAUST_CASE				1.00
4	40228123	PACKING				2.00
5	40228140	O_RING				1.00
6	40228603	THREAD_CUTTER_CAM_ASM				1.00
7	40228604	BEARING_ASM				1.00
8	40228605	LARGE_GEAR_ASM				1.00
9	40225489	BOBBIN_CASE_ASM				1.00
10	40225494	BOBBIN				1.00
11	40225488	HOOK_ASM				1.00
12	40228192	OIL_WICK				1.00
13	40228130	MOVING_KNIFE_SHAKING_TABLE				1.00
14	40225493	MOVING_KNIFE				1.00
15	40228131	SCREW				2.00
16	40228132	DRIVING_POSITION_BASE				1.00
17	40228133	OIL_THREAD				1.00
18	-	TUBE				1.00
19	-	SCREW				1.00
20	-	MOVING_FORT_CASE				1.00
21	40228134	COTTON_OIL_WICK				1.00
22	40234400	STATIC_FORT_CASE				1.00
23	-	E_RING				2.00
24	-	SPRING_WASHER				2.00
25	-	BEARING				1.00
26	40228070	AXIAL_THRUST				2.00
27	-	CASE				1.00
28	-	HOOK_SHAFT				1.00
29	-	BALL_1.5				1.00
30	-	WASHER				2.00
31	-	SCREW				2.00
32	-	TUBE				1.00
33	-	JOINT				1.00
34	40228602	HOOK_SHAFT_METAL				1.00
35	-	SCREW				1.00
36	-	HOOK_SHAFT_METAL_O_RING				1.00
37	-	PACKING				1.00
38	40228606	HOOK_SHAFT_GEAR_ASM				1.00
39	40228015	SCREW				2.00
40	40228135	SCREW				1.00
41	40228435	SCREW				1.00
42	40228136	SCREW				1.00
43	40228137	INNER_HOOK HOLDER				1.00
44	40228138	NUT				1.00

OIL SUPPLY AND NEEDLE PLATE PARTS OF ROTARY COMPONENTS



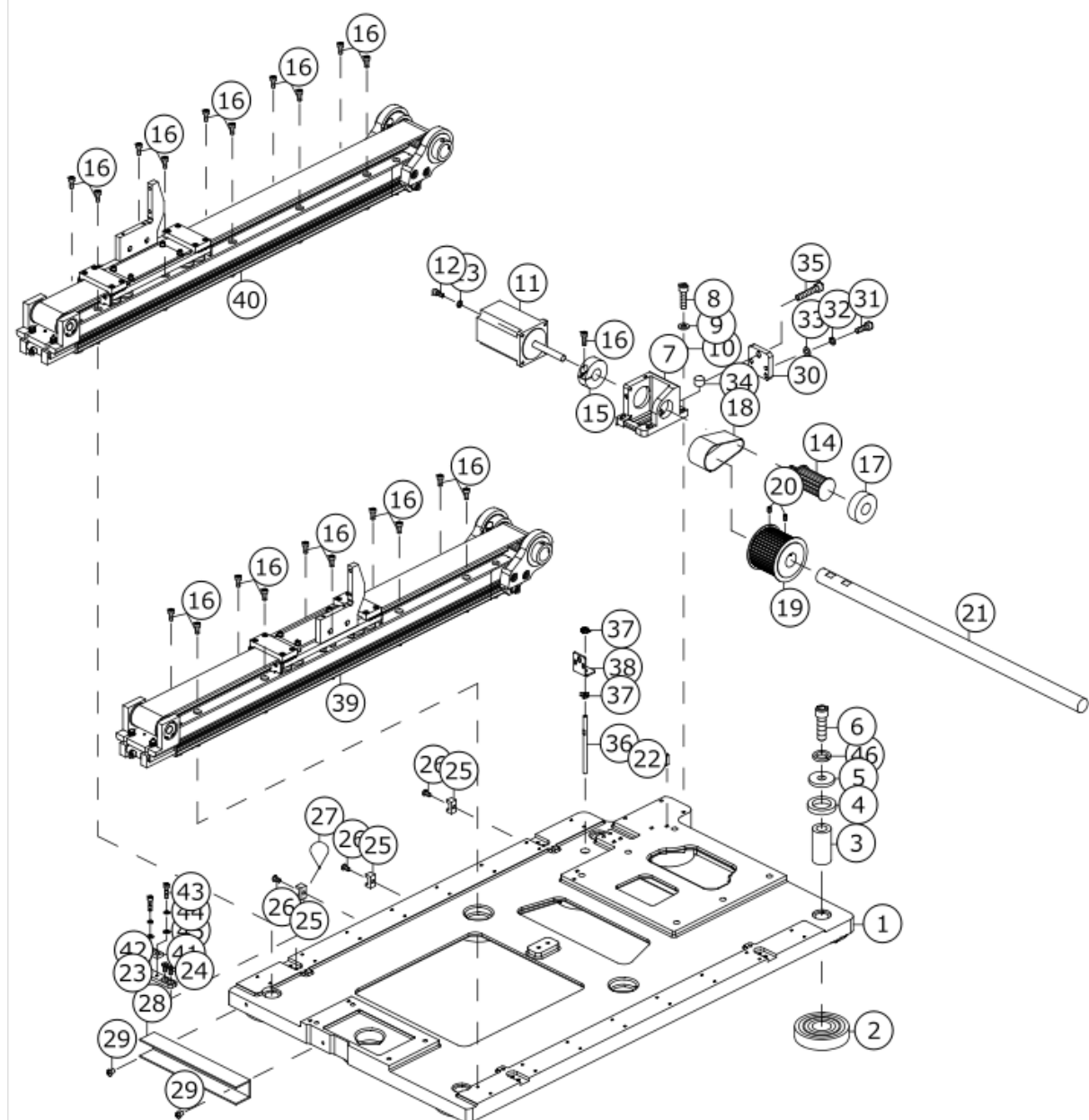
No.	品番	品名	備考	子部品	消耗品	個数
1	-	RAISING_PLATE_UPPER_PIPE				1.00
2	40228142	CYLINDER_JOINT				1.00
3	-	SCREW				2.00
4	-	SPRING_WASHER				10.00
5	40228622	WASHER				12.00
6	40228143	CYLINDER_PLATE				1.00
7	40228144	RAISING_PLATE_CYLINDER				1.00
8	-	RAISING_PLATE_LOWER_PIPE				1.00
9	40228001	CYLINDER_JOINT				1.00
10	-	COPPER_PIPE				1.00
11	40228145	COPPER_PIPE_JOINT_ASM				2.00
12	40228146	OIL_INSTRUCTION_PLATE_ASM				1.00
13	40228147	OIL_INSTRUCTION_PLATE				1.00
14	40228148	OUTER_OIL_INSTRUCTION_SCREW				1.00
15	40228149	WASHER				1.00
16	40228150	SPRING_WASHER				1.00
17	40228151	NUT				1.00
18	40228152	O_RING				1.00
19	40228153	SCREW				1.00
20	-	SCREW				2.00
21	40228154	OIL_TRAY_FITTING_PLATE				1.00
22	-	SCREW				2.00
23	40228361	IC_CARD				1.00
24	40228166	REFUELING_ADJUSTMENT_ASM				1.00
25	40228167	OIL_TRAY_ASM				1.00
26	40228608	RFID_UNIT				1.00
27	40228168	NEEDLE_PLATE				1.00
28	40228609	SCREW				2.00
29	-	SCREW				2.00
30	40228155	HOOK_BASE_TABLE_RIGHT_ADJUST_PLATE				1.00
31	40228169	POLICY_BOARD_ADJUST_CONNEC_CASE				2.00
32	40228170	POLICY_BOARD_ADJUST_CONNEC_PRESS_CASE				2.00
33	40228015	SCREW				2.00
34	40228156	GEAR_BOX_UPPER_COVER_CUSHION				1.00
35	40228157	GEAR_BOX_UPPER_COVER				1.00
36	40228659	SCREW				6.00
37	40234402	HOOK_COVER				1.00
38	40234403	SCREW				4.00
39	40228160	SCREW				2.00
40	40225486	NEEDLE_PLATE_(SMALL)_D=1.6				1.00
41	40228161	HOOK_BASE_TABLE_LEFT_ADJUST_PLATE				1.00
42	40228162	LED_LAMP				1.00
43	-	HOOK_BASE				1.00
44	-	OIL_TRAY_RUBBER_STOPPER				1.00
45	40228171	WASHER				2.00
46	40228498	SCREW				2.00
47	-	SCREW				2.00
48	-	TUBE				2.00
49	-	COTTON_OIL_WICK				2.00
50	40228607	SCREW				2.00

WIRE CUT ELECTROMAGNETIC COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40228172	AXIAL_THRUST				1.00
2	40228173	SCREW				1.00
3	-	SCREW				2.00
4	-	SCREW				2.00
5	40228174	SUPPORT_PLATE				1.00
6	40228175	BEARING				2.00
7	-	CASE				1.00
8	40228176	CONNECTING_ROD_PARTS				1.00
9	40228177	THREAD_CUTTER_SOLENOID_PARTS				1.00
10	40228036	THREAD_CUTTER_CONNECTING_ROD_P				1.00

THE BASE MEMBER COMPONENTS



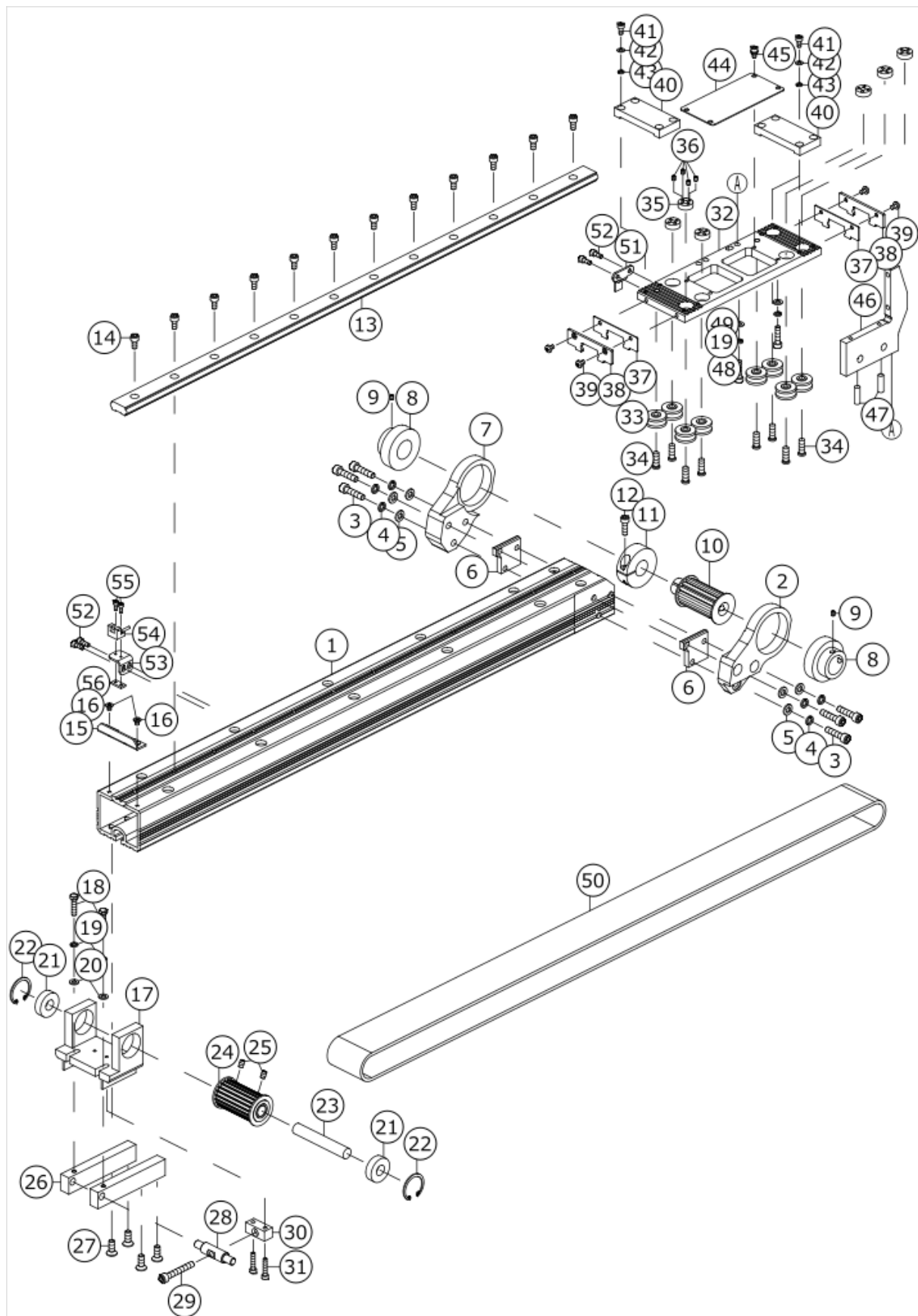
No.	品番	品名	備考	子部品	消耗品	個数
1	40234405	BASE				1.00
2	40228490	RUBBER_CUSHION				6.00
3	40234406	POSITION_CASE				4.00
4	40234407	BED_CUSHION				4.00
5	40234408	WASHER				4.00
6	40234409	SCREW				4.00
7	40228660	Y_MOTOR_CUSHION				1.00
8	40234410	SCREW				4.00
9	40234411	WASHER				4.00
10	-	SPRING_WASHER				4.00
11	40228491	Y_AXIS_MOTOR				1.00
12	-	SCREW				4.00
13	-	SPRING_WASHER				6.00
14	40228661	Y_FEED_SPROCKET				1.00
15	40234412	BOLD. FUP				1.00
16	40234413	SCREW				21.00
17	40234414	BEARING				1.00
18	40228492	Y_MOTOR_BELT				1.00
19	40228662	Y_MOTOR_SPROCKET				1.00
20	40228089	SCREW				4.00
21	40228663	Y_MAIN_SHAFT				1.00
22	40234415	PIN				5.00
23	40228181	MODULE_PLATE_BOARD				4.00
24	40228183	SCREW				4.00
25	40228034	FIXING_PLATE				3.00
26	40234416	SCREW				3.00
27	40228573	7X200_CABLE_BAND				3.00
28	40234417	WIRING_BOX				1.00
29	40234418	SCREW				2.00
30	40234419	TIMING BELT PLATE				1.00
31	40228185	SCREW				4.00
32	40228598	SPRING_WASHER				4.00
33	40228171	WASHER				4.00
34	40234420	BELT RETURN STOPPER				1.00
35	40234421	SCREW				1.00
36	40234422	SUPPORT SCREW				1.00
37	40228366	NUT				2.00
38	40234423	SUPPORT SCREW CONNECTION PLATE				1.00
39	40228664	Y_FEED_R_ASM				1.00
40	40228665	Y_FEED_L_ASM				1.00
41	40234424	MODULE_PLATE				4.00
42	40228495	MODULE_RAISING_PLATE				4.00
43	40234425	SCREW				8.00
44	40228598	SPRING_WASHER				8.00
45	40234399	WASHER				8.00
46	40228150	SPRING_WASHER				4.00

This exploded view diagram illustrates the assembly of a mechanical component, likely a linear actuator or a precision guide. The main components are numbered 1 through 50. The diagram shows the following parts and their assembly relationships:

- Part 1:** The main body or housing, shown in a perspective view at the bottom.
- Part 13:** A long, thin rail or guide, shown in a perspective view at the top left.
- Part 14:** A series of screws or fasteners used to secure the rail (13) to the main body (1).
- Part 15:** A small bracket or support, shown in a perspective view at the bottom left.
- Part 16:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 17:** A small bracket or support, shown in a perspective view at the bottom left.
- Part 18:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 19:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 20:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 21:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 22:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 23:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 24:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 25:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 26:** A small bracket or support, shown in a perspective view at the bottom left.
- Part 27:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 28:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 29:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 30:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 31:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 32:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 33:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 34:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 35:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 36:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 37:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 38:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 39:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 40:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 41:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 42:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 43:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 44:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 45:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 46:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 47:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 48:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 49:** A small pin or fastener, shown in a perspective view at the bottom left.
- Part 50:** A long, thin rail or guide, shown in a perspective view at the bottom right.

No.	品番	品名	備考	子部品	消耗品	個数
1	40228666	Y_RIGHT_LINEAR_MODULE_BED				1.00
2	40228667	Y_REAR_RIGHT_BEARING_CUSHION				1.00
3	40234413	SCREW				6.00
4	40234553	SPRING_WASHER				6.00
5	40234554	WASHER				6.00
6	40234437	Y_REAR_BEARING_CUSHION_CONNECTING_PLATE				2.00
7	40228668	Y_REAR_LEFT_BEARING_CUSHION				1.00
8	40228496	BEARING				2.00
9	40228072	SCREW				4.00
10	40228669	Y_MOTOR_SPROCKET				1.00
11	40234440	Y_MOTOR_PULLEY_BOLD. FUP				1.00
12	40234425	SCREW				1.00
13	40228773	Y_FEED_GUIDE_RAIL				1.00
14	40228498	SCREW				12.00
15	40228499	GUIDE_RAIL_BAFFLE				1.00
16	40228511	SCREW				2.00
17	40228769	Y_REAR_BEARING_CUSHION				1.00
18	40234442	SCREW				2.00
19	40228598	SPRING_WASHER				4.00
20	40228171	WASHER				2.00
21	40228500	BEARING				2.00
22	40228501	E_RING				2.00
23	40228502	Y_SWING_TIMING_BELT_WHEEL_AXIS				1.00
24	40228671	Y_SWING_TIMING_SPROCKET				1.00
25	40228089	SCREW				2.00
26	40234444	Y_FRONT_BEARING_SEAT_SIDEWAYS_FIXED_MASS				2.00
27	40234445	SCREW				4.00
28	40228503	SIDEWAYS_FIXED_MASS_CONNECTING_SHAFT				1.00
29	40228504	SCREW				1.00
30	40234446	Y_FRONT_BEARING_BLOCK				1.00
31	40234447	SCREW				2.00
32	40234448	Y_RIGHT_SLIDE				1.00
33	40228505	Y_BEARING				8.00
34	40228506	SCREW				8.00
35	40228507	Y_BEARING_ADJUST_MASS				6.00
36	40228508	SCREW				24.00
37	40228509	FORT				2.00
38	40228512	DUST_BAFFLE				2.00
39	40234449	SCREW				4.00
40	40234450	Y_TIMING_BELT_PLATE				2.00
41	40234451	SCREW				8.00
42	40234452	SPRING_WASHER				8.00
43	40228541	WASHER				8.00
44	40234453	Y_SLIDE_COVER				1.00
45	40234454	SCREW				4.00
46	40234455	X_MODULE_SUPPORT				1.00
47	40234456	SUPPORT_CUSHION_CYLINDER_PIN				2.00
48	40228185	SCREW				2.00
49	40234399	WASHER				2.00
50	40228510	Y_AXIS_TIMING_BELT				1.00

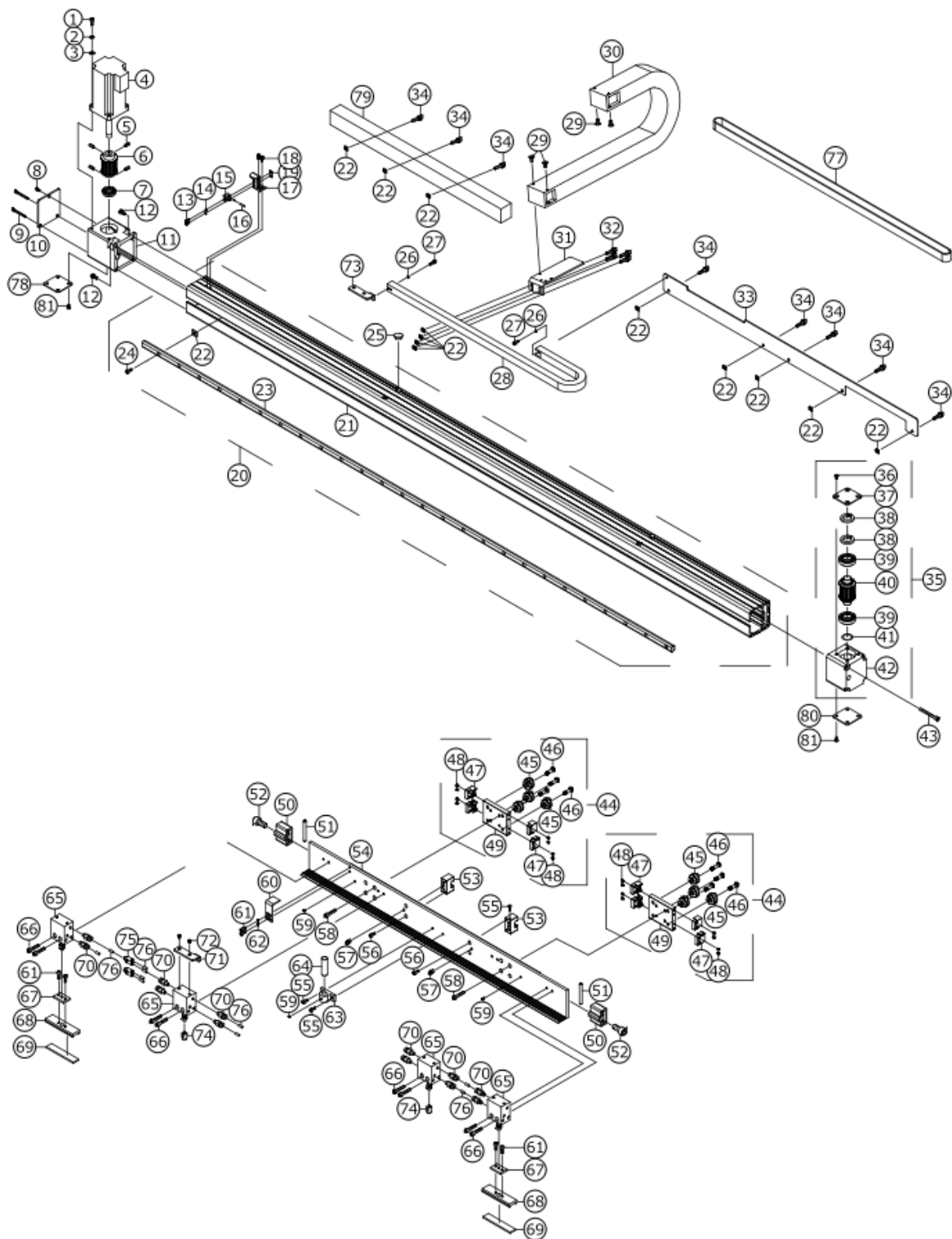
Y LEFT LINEAR MODULE UNIT COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40228666	Y_LINEAR_MODULE_BED				1.00
2	40228667	Y_REAR_RIGHT_BEARING_CUSHION				1.00
3	40234413	SCREW				6.00
4	40234435	SPRING_WASHER				6.00
5	40234436	WASHER				6.00
6	40234437	Y_REAR_BEARING_CUSHION_CONNECTING_PLATE				2.00
7	40228668	Y_REAR_LEFT_BEARING_CUSHION				1.00
8	40228496	BEARING				2.00
9	40228072	SCREW				4.00
10	40228669	Y_MOTOR_PULLEY				1.00
11	40234440	Y_MOTOR_PULLEY_BOLD. FUP				1.00
12	40234425	SCREW				1.00
13	40228497	Y_GUIDE_RAIL				1.00
14	40228498	SCREW				12.00
15	40228499	GUIDE_RAIL_BAFFLE				1.00
16	40228511	SCREW				2.00
17	40228769	Y_REAR_BEARING_CUSHION				1.00
18	40234442	SCREW				2.00
19	40228598	SPRING_WASHER				4.00
20	40228171	WASHER				2.00
21	40228500	BEARING				2.00
22	40228501	E_RING				2.00
23	40228502	Y_TIMING_BELT_WHEEL_AXIS				1.00
24	40228671	TIMING_BELT_WHEEL				1.00
25	40228089	SCREW				2.00
26	40234444	Y_FRONT_BEARING_SEAT_SIDEWAYS_FIXED_MASS				2.00
27	40234445	SCREW				4.00
28	40228503	SIDEWAYS_FIXED_MASS_CONNECTING_SHAFT				1.00
29	40228504	SCREW				1.00
30	40234446	Y_FRONT_BEARING_BLOCK				1.00
31	40234447	SCREW				2.00
32	40234434	Y_LEFT_SLIDE				1.00
33	40228505	Y_BEARING				8.00
34	40228506	SCREW				8.00
35	40228507	Y_BEARING_ADJUST_MASS				6.00
36	40228508	SCREW				24.00
37	40228509	FORT				2.00
38	40228512	DUST_BAFFLE				2.00
39	40234449	SCREW				4.00
40	40234450	Y_TIMING_BELT_PLATE				2.00
41	40234451	SCREW				8.00
42	40234452	SPRING_WASHER				8.00
43	40228541	WASHER				8.00
44	40234453	Y_SLIDE_COVER				1.00
45	40234454	SCREW				4.00
46	40234455	X_MODULE_SUPPORT_CUSHION				1.00
47	40234456	CYLINDER_PIN				2.00
48	40228185	SCREW				2.00
49	40234399	WASHER				2.00
50	40228510	Y_TIMING_BELT				1.00

51	40228513	Y_SENSOR_PLATE				1.00
52	40228489	SCREW				4.00
53	40228514	Y_SENSOR_BASE				1.00
54	40228515	POSITION_SENSOR				1.00
55	40234465	SCREW				2.00
56	40228516	SENSOR_BASE_FIXED_PLATE				1.00

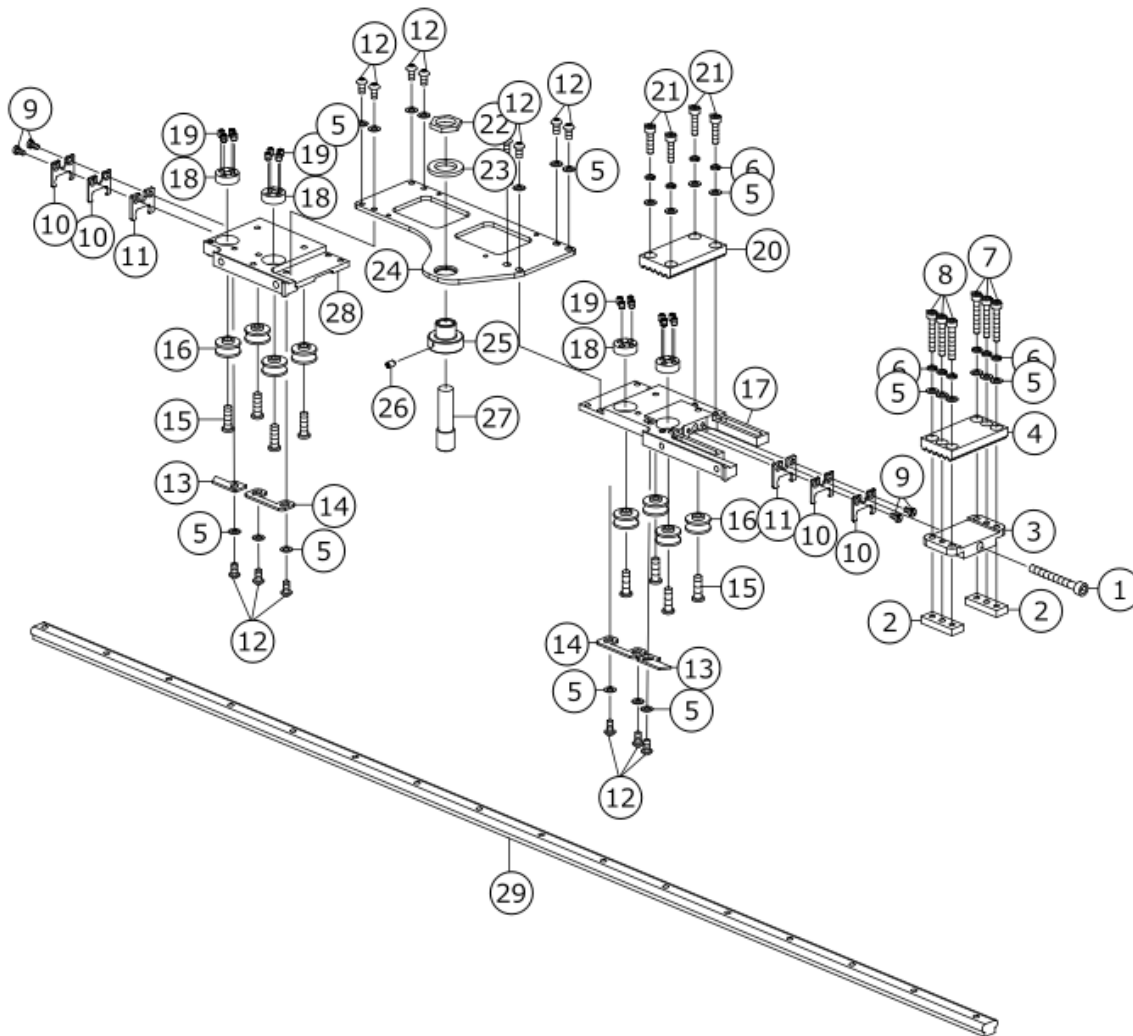
X TO SHELL COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40234425	SCREW				4.00
2	40234399	WASHER				4.00
3	40228598	SPRING_WASHER				4.00
4	40228524	X_AXIS_MOTOR				1.00
5	40228126	SCREW				4.00
6	40234471	X_MOTOR_TIMING_PULLEY				1.00
7	40228682	BEARING_13085				1.00
8	-	SCREW				1.00
9	-	SCREW				2.00
10	-	MOTOR_COVER				1.00
11	-	X_MOTOR_CUSHION				1.00
12	-	SCREW				2.00
13	-	SCREW				2.00
14	-	WASHER				2.00
15	40228532	POSITION_SENSOR				1.00
16	-	POSITION_SENSOR_RELAY_CABLE				1.00
17	-	POSITION_SENSOR_SUPPORT				1.00
18	-	SCREW				2.00
19	40228516	SENSOR_BASE_FIXED_PLATE				1.00
20	-	X_LINEAR_MODULE_BED				1.00
21	-	X_ALUMINUM_PROFILE				1.00
22	-	SLIDE_NUT				44.00
23	-	X_FEED_GUIDE_RAIL				8.00
24	40228065	SCREW				32.00
25	40228009	12_RUBBER_PLUG				4.00
26	40234514	WASHER				2.00
27	40234513	SCREW				2.00
28	-	CABLE_LANES				1.00
29	40234470	SCREW				4.00
30	40228523	CABLE_LANES				1.00
31	40228522	CABLE_LANES_LOWER_PILLAR				1.00
32	40234469	SCREW				4.00
33	-	CABLE_LANES_PLATE				1.00
34	40234457	SCREW				8.00
35	-	X_FIXED_CUSHION_ASSY_R				1.00
36	40228090	SCREW		*		4.00
37	-	BEARING_COVER		*		1.00
38	-	WASHER		*		2.00
39	-	BEARING		*		2.00
40	-	X_SWING_TIMING_PULLEY		*		1.00
41	-	RETAINER_RING		*		1.00
42	-	X_FIXED_CUSHION		*		1.00
43	-	SCREW				2.00
44	-	X_SLIDE_ASSY				2.00
45	-	X_BEARING		*		4.00
46	-	SCREW		*		4.00
47	-	OIL_SEAL		*		4.00
48	-	SCREW		*		8.00
49	-	X_SLIDE		*		1.00
50	-	BELT_FIXED_BLOCK				2.00

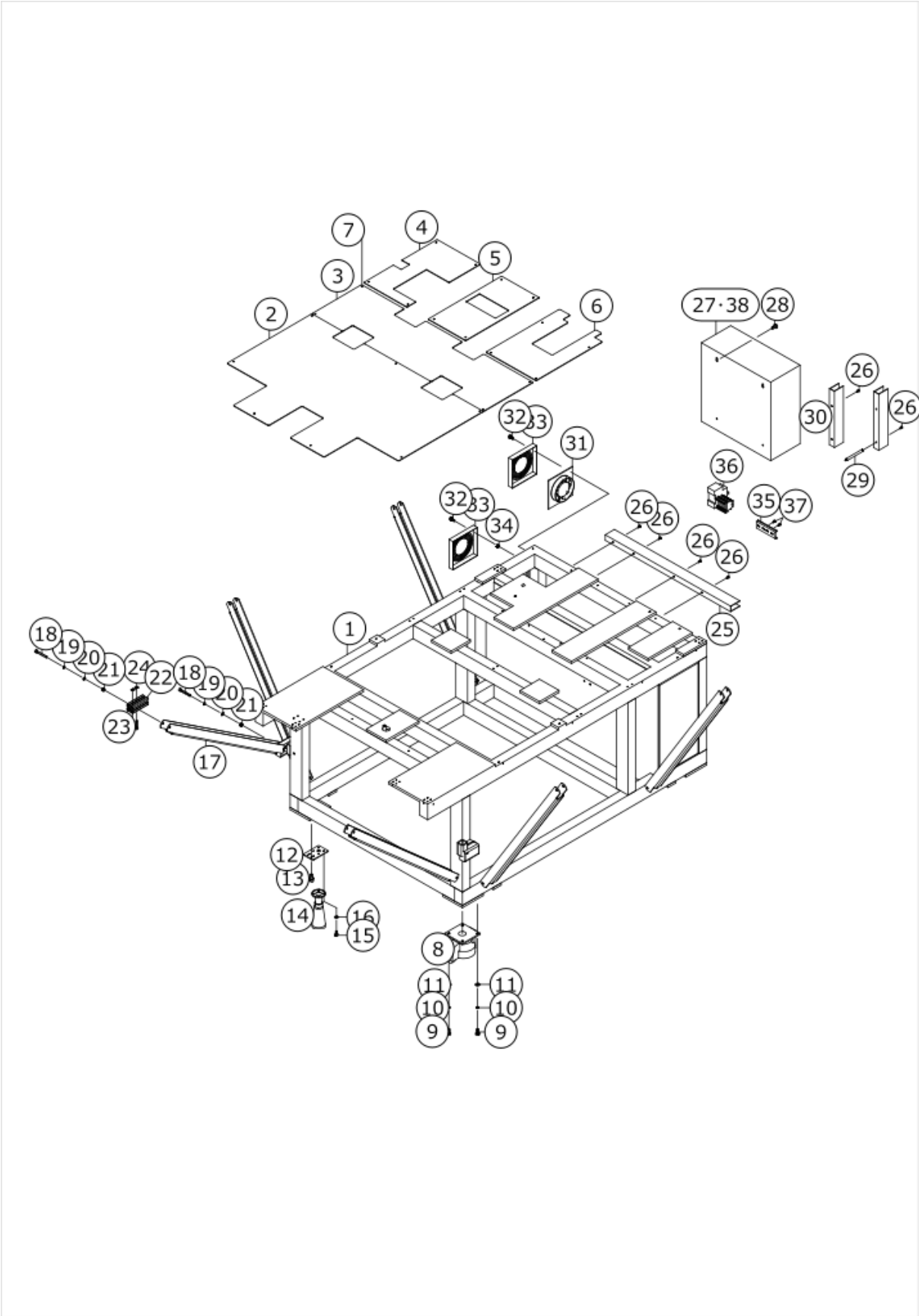
51	-	BELT_FIXED_PIN				2.00
52	-	SCREW				2.00
53	-	OIL_BLOCK				2.00
54	-	X_CYLINDER_LINK_PLATE				1.00
55	40228544	SCREW				3.00
56	40234451	SCREW				4.00
57	-	OIL_FILLING_PORT				2.00
58	40228183	SCREW				10.00
59	40234086	SCREW				3.00
60	-	X_FEEDER_SENSOR_PLATE				1.00
61	-	SCREW				6.00
62	40234571	WASHER				2.00
63	-	STOPPER_METAL				1.00
64	-	X_STOPPER				1.00
65	40228684	CLAMP_CYLINDER_13085				4.00
66	-	SCREW				8.00
67	40234484	PLATE_CONNECTING_PLATE				2.00
68	40234485	CYLINDER_SHORT_PLATE				2.00
69	40234486	PRESSER_BLOCK				2.00
70	40228282	JOINT				12.00
71	-	CABLE_LANES_PLATE				1.00
72	-	SCREW				2.00
73	-	LINK_PLATE				1.00
74	-	CYLINDER_LINK_PLATE				2.00
75	40228537	Y_TYPE_TRIPLE_CONNECTION				2.00
76	40234597	TUBE				10.00
77	40228746	TIMING_BELT_2150				1.00
78	-	MOTOR_COVER_LOWER				1.00
79	-	DUCT				1.00
80	-	BEARING_COVER				1.00
81	40228090	SCREW				8.00

X SLIDE COMPONENTS



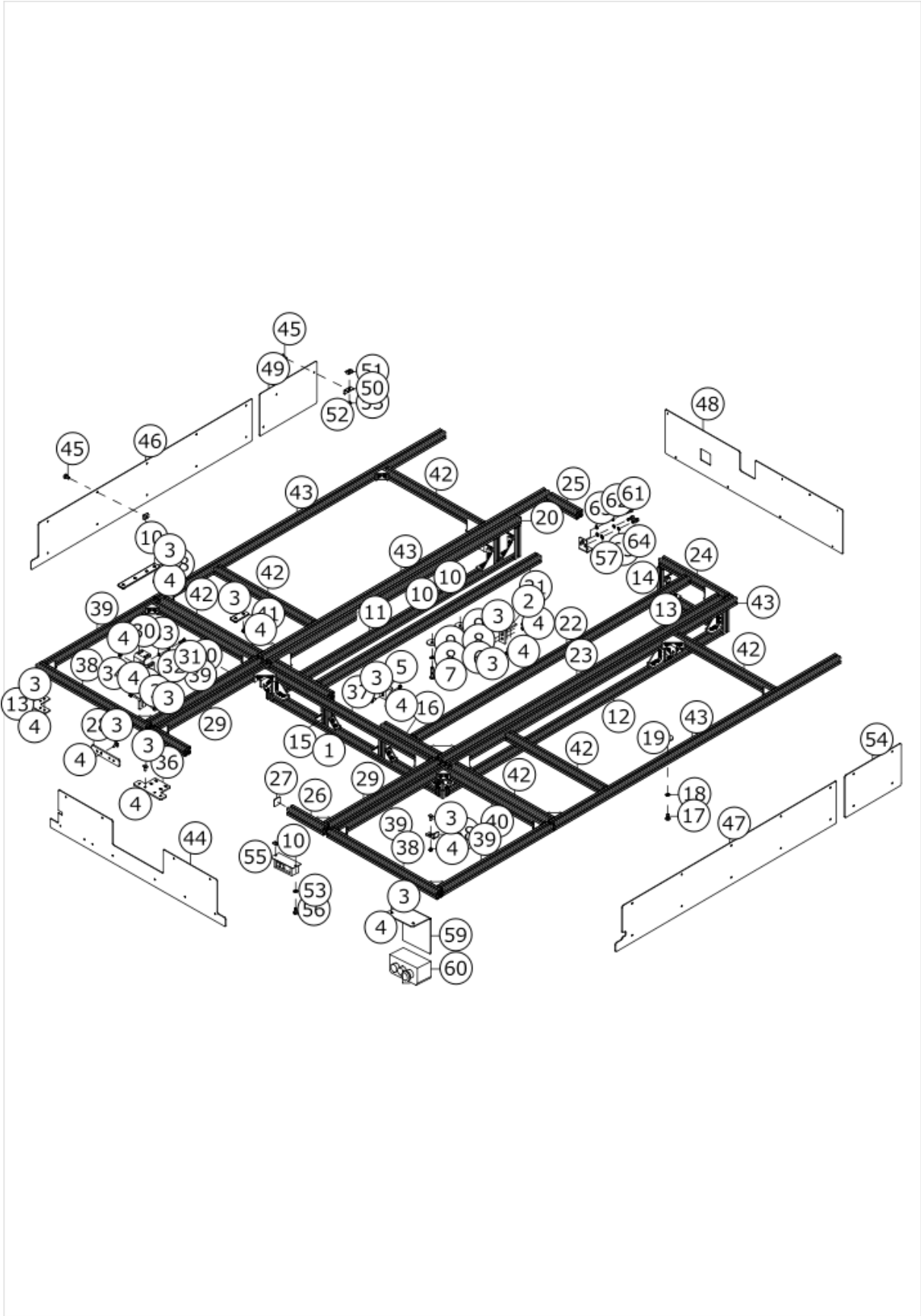
No.	品番	品名	備考	子部品	消耗品	個数
1	40234490	SCREW				1.00
2	40234491	ADJUST_PLATE_BOARD				2.00
3	40234492	TIMING_BELT_ADJUST_PLATE				1.00
4	40234493	ADJUSTING_END_TIMING_BELT_PLATE				1.00
5	40228541	WASHER				24.00
6	-	SPRING_WASHER				10.00
7	40234494	SCREW				3.00
8	40234495	SCREW				3.00
9	40234496	SCREW				4.00
10	40228542	X_FORT_BAFFLE				4.00
11	40228543	X_FORT				2.00
12	40228544	SCREW				14.00
13	40228545	X_OUTER_BEARING_BAFFLE				2.00
14	40228546	X_INNER_SIDE_BEARING_BAFFLE				2.00
15	40228547	SCREW				8.00
16	40228548	X_BEARING				8.00
17	40234497	X_RIGHT_SLIDE				1.00
18	40228549	X_BEARING_ADJUST_MASS				4.00
19	40228508	SCREW				16.00
20	40234498	FIXED_END_TIMING_BELT_PLATE				1.00
21	40228223	SCREW				4.00
22	40234499	NUT				1.00
23	-	WASHER				1.00
24	40234500	X_SLIDE_CONNECTING_PLATE				1.00
25	40234501	SIDEWAYS_POSITION_PIN_CASE				1.00
26	40234502	SCREW				1.00
27	40234503	PATTERN_X_POSITIONING_PIN				1.00
28	40234504	X_LEFT_SLIDE				1.00
29	40228550	X_FEED_GUIDE_RAIL				1.00

PACK UNIT COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40234505	AIRFRAME				1.00
2	40234506	TABLE_FRONT_COVER				1.00
3	40234507	TABLE_MIDDLE_COVER				1.00
4	40234508	TABLE_REAR_LEFT_COVER				1.00
5	40234509	TABLE_REAR_MIDDLE_COVER				1.00
6	40234510	TABLE_REAR_RIGHT_COVER				1.00
7	-	SCREW				25.00
8	40228411	CASTER				4.00
9	-	SCREW				16.00
10	-	SPRING WASHER				16.00
11	40234511	WASHER				16.00
12	40234512	OIL DRAIN MOUNTING PLATE				1.00
13	40228489	SCREW				4.00
14	40228553	OIL DRAIN				1.00
15	40234513	SCREW				4.00
16	40234514	WASHER				4.00
17	40234515	SUPPORT STEEL				6.00
18	40234516	SCREW				12.00
19	40234435	SPRING WASHER				12.00
20	40234436	WASHER				12.00
21	40234517	NUT				12.00
22	40234518	ADJUSTING ALUMINUM				6.00
23	40234519	SCREW				12.00
24	40234520	NUT				12.00
25	40234521	WIRE GUIDE				1.00
26	40234522	SCREW				8.00
27	40247793	CONTROL_BOX_CP				1.00
28	40234522	SCREW				4.00
29	40234523	MOUNTING PLATE SHAFT				2.00
30	40228552	WIRE GUIDE				2.00
31	40228271	FAN				1.00
32	40234524	SCREW				4.00
33	40228270	FAN COVER				2.00
34	40234525	NUT				4.00
35	40234526	AIR SWITCH				1.00
36	40234527	TERMINAL BLOCK				1.00
37	40234087	SCREW				2.00
38	40247794	CONTROL_BOX_K				1.00

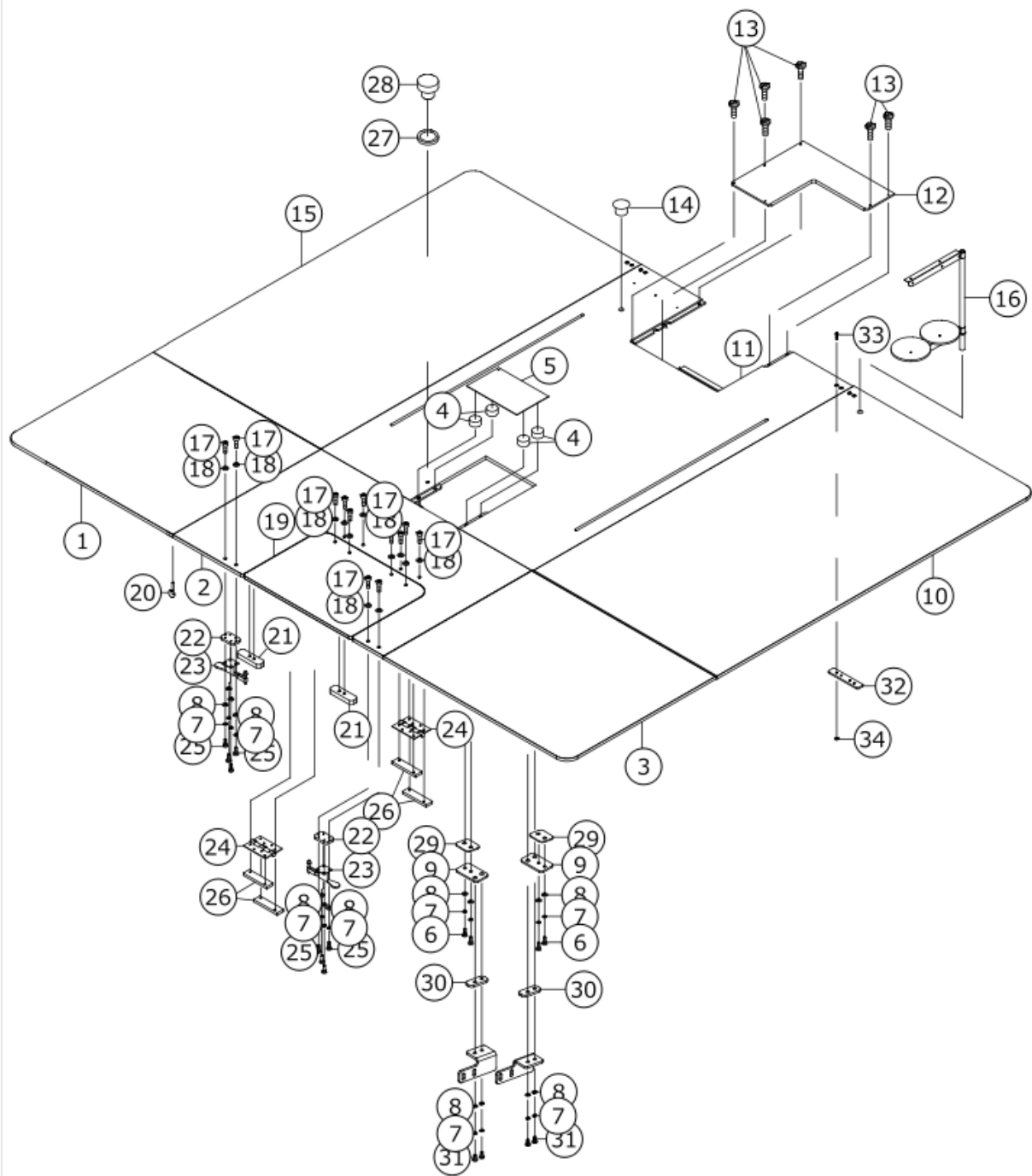
FRAME CONNECTION ALUMINUM PARTS COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40234529	FRONT CONNECTION ALUMINUM FRAME				1.00
2	40234530	ALUMINUM ANGLE				23.00
3	40228363	SCREW				228.00
4	40228366	NUT M6				228.00
5	40234531	ALUMINUM ANGLE				25.00
6	40234532	SCREW				5.00
7	40234533	SCREW				9.00
8	40234435	SPRING WASHER				14.00
9	40234534	WASHER				14.00
10	40234535	SLIDER NUT M6				52.00
11	40234536	LEFT CONNECTED ALUMINUM FRAME				1.00
12	40234537	RIGHT CONNECTED ALUMINUM FRAME				1.00
13	40234538	REAR ALUMINUM FRAME				1.00
14	40234539	VERTICALLY CONNECTED ALUMINUM FRAME				5.00
15	40234540	VERTICALLY CONNECTED ALUMINUM FRAME				4.00
16	40234541	ALUMINUM FRAME PLATE				2.00
17	40234534	SCREW				117.00
18	40228541	WASHER				117.00
19	40228362	RUBBER WASHER				117.00
20	40234542	LEFT OUTER CONNECTION ALUMINUM FRAME				1.00
21	40234543	CENTER LEFT ALUMINUM FRAME				1.00
22	40234544	RIGHT CENTER CONNECTION ALUMINUM FRAME				1.00
23	40234545	RIGHT OUTER CONNECTION ALUMINUM FRAME				1.00
24	40234546	REAR RIGHT CONNECTED ALUMINUM FRAME				1.00
25	40234547	LEFT CONNECTED ALUMINUM FRAME				1.00
26	40234548	FRONT FIXED PLATE ALUMINUM FRAME				2.00
27	40228554	COVER				8.00
28	40234549	ALUMINUM FRAME CONNECTING PLATE				6.00
29	40234550	LINKED ALUMINUM FRAME				2.00
30	40234551	HINGE				12.00
31	40234552	SCREW				12.00
32	40234435	SPRING WASHER				12.00
33	40234436	WASHER				12.00
34	40234517	NUT				12.00
35	40234556	SUPPORT BLOCK				6.00
36	40234557	STEEL FIXING PLATE				2.00
37	40234558	LINKED ALUMINUM FRAME				1.00
38	40234559	LEFT FRONT ALUMINUM FRAME				2.00
39	40234560	FRONT CENTER CONNECTION ALUMINUM FRAME				4.00
40	40234561	LEFT CONNECTED ALUMINUM FRAME				2.00
41	40234562	ALUMINUM FRAME FIXING PLATE				4.00
42	40234561	LEFT CONNECTED ALUMINUM FRAME				6.00
43	40234564	LEFT AND RIGHT CONNECTION ALUMINUM FRAME				4.00
44	40234563	FRONT COVER				1.00
45	-	SCREW				48.00
46	40234565	LEFT COVER				1.00
47	40234566	RIGHT COVER				1.00
48	40234567	REAR COVER				1.00
49	40234568	LEFT REAR COVER				1.00
50	40234569	FRONT COVER FIXING PLATE				1.00

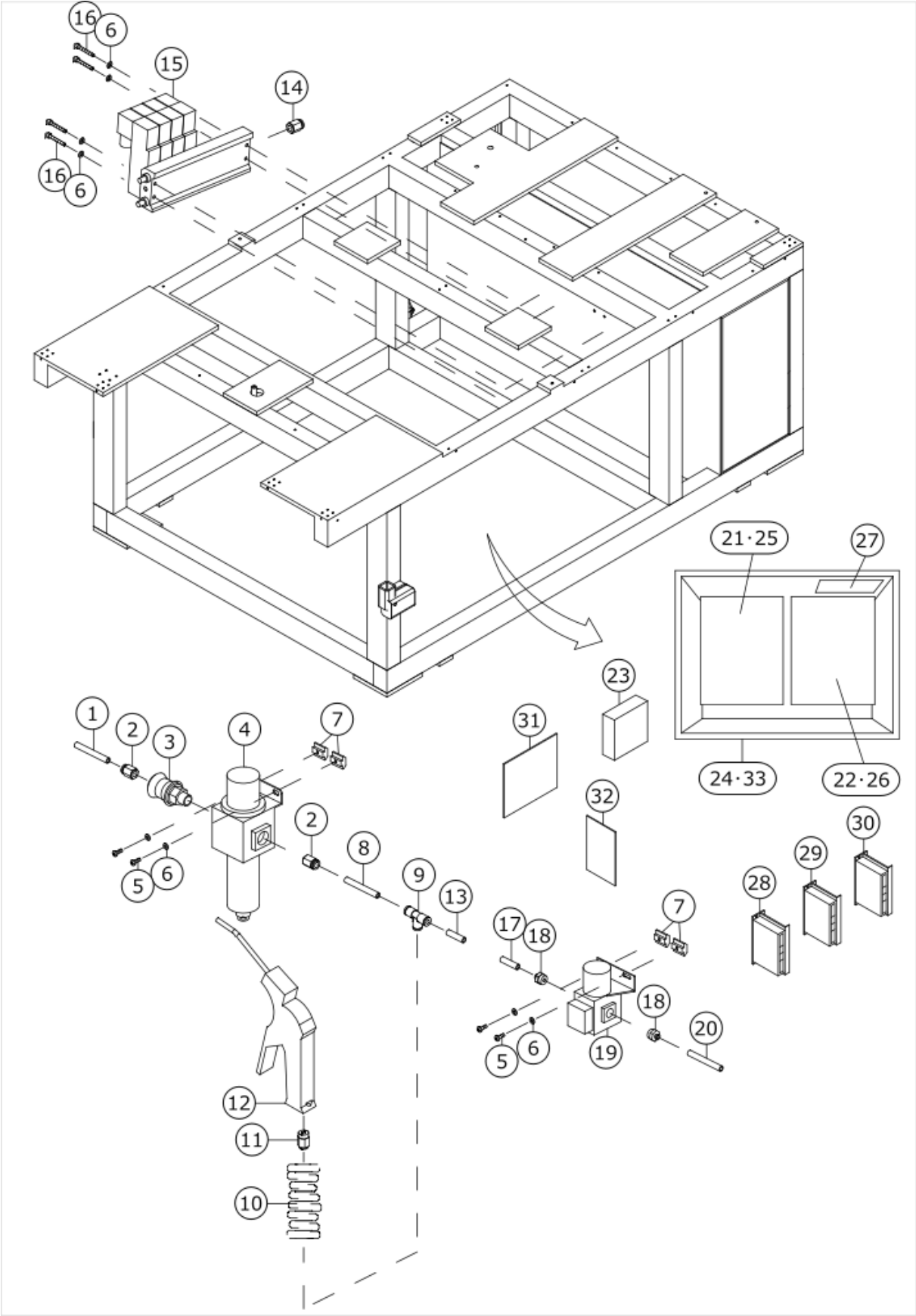
51	40228555	SLIDER NUT M4				1.00
52	40234087	SCREW				1.00
53	40234571	WASHER				3.00
54	40234572	RIGHT REAR COVER				1.00
55	40228416	POWER SWITCH				1.00
56	40234573	SCREW				2.00
57	40228171	WASHER				2.00
58	40234577	CABLE BLANK				3.00
59	40228273	EMERGENCY STOP SWITCH MOUNTING PLATE				1.00
60	40228557	BUTTON SWITCH				1.00
61	40234575	SCREW				1.00
62	40234576	SPRING WASHER				1.00
63	40234511	WASHER				1.00
64	40228183	SCREW				2.00
65	40228598	SPRING WASHER				2.00

PLATEN PARTS COMPONENTS



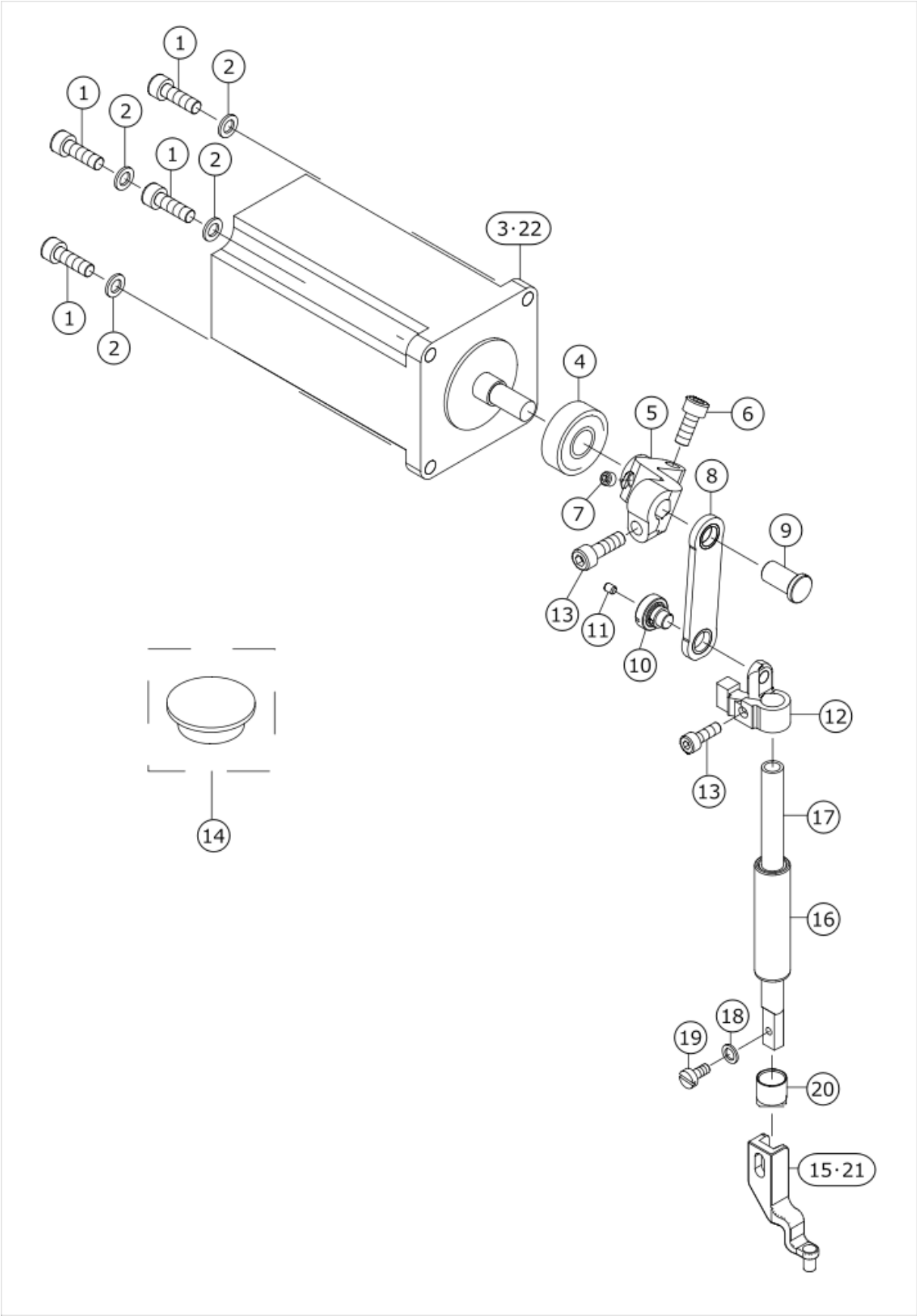
No.	品番	品名	備考	子部品	消耗品	個数
1	40234578	FRONT_LEFT_TABLE(13085)				1.00
2	40234579	FRONT_MIDDLE_TABLE				1.00
3	40234580	FRONT_RIGHT_TABLE(13085)				1.00
4	40228234	MAGNET				4.00
5	40228449	CYLINDER_RASING_PLATE_ASM				1.00
6	-	SCREW				4.00
7	-	SPRING_WASHER				8.00
8	40234571	WASHER				8.00
9	40228236	TABLE_ADJUSTMENT_BOARD				2.00
10	40234582	RIGHT_TABLE				1.00
11	40234583	MEDIUM_TABLE				1.00
12	40234584	REAR_TABLE				1.00
13	40234585	SCREW				6.00
14	40228010	20_RUBBER_PLUG				1.00
15	40234586	LEFT_TABLE				1.00
16	40228636	THREAD_STAND				1.00
17	40234425	SCREW				12.00
18	40228171	SCREW				12.00
19	40228637	SPIN_TABLE				1.00
20	40228559	HOOK				1.00
21	40228238	TURNTABLE FIXED PLATE				2.00
22	40228239	ROTATING_TABLE_FIXING_PLATE				2.00
23	40228240	TABLE_ROTATION_CLAMP				2.00
24	40228241	TABLE_CLAMP				2.00
25	-	TABLE_ROTATION_HINGE				8.00
26	40228242	SCREW				4.00
27	40234587	TABLE_ROTATING_HINGE_CLAMP				1.00
28	40228243	RUBBER_RING				1.00
29	40228244	MEDIUM_TABLE_STOPPER				2.00
30	-	TABLE_ADJUSTMENT_RUBBER_SEAT				2.00
31	40234588	TABLE_AUXILIARY_CLAMP				4.00
32	40234549	FIXED PLATE				2.00
33	40234589	SCREW				8.00
34	40228366	NUT M6				8.00

ELECTRICAL COMPONENTS



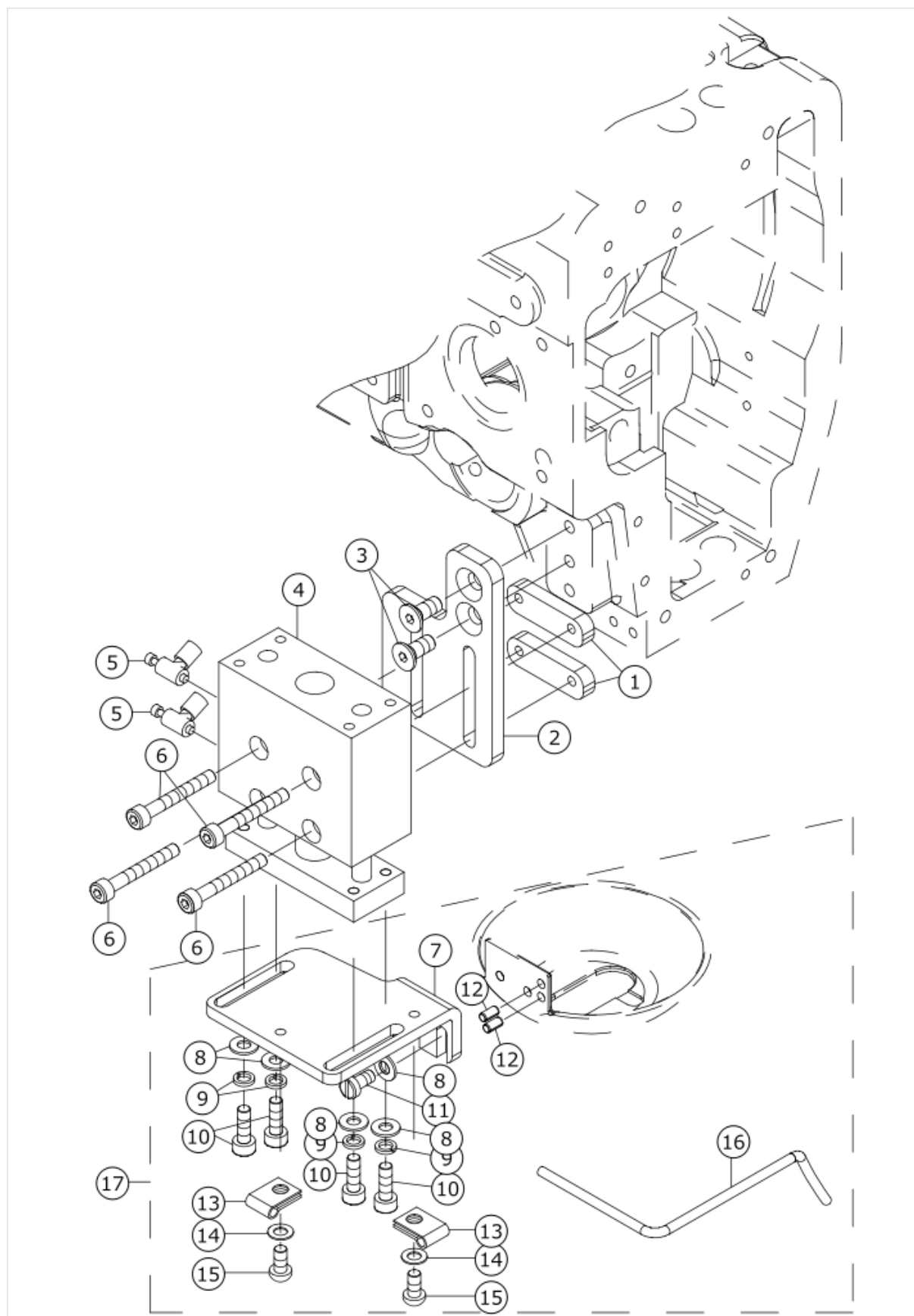
No.	品番	品名	備考	子部品	消耗品	個数
1	-	PRESSURE REGULATING VALVE AIR PIPE				2.00
2	40228061	JOINT				2.00
3	40228059	AIR_COCK				1.00
4	40228058	REGULATOR				1.00
5	-	SCREW				4.00
6	-	WASHER				6.00
7	40228555	NUT M4				4.00
8	-	TUBE				1.00
9	40228254	Y UNION				1.00
10	40228255	SPIRAL TUBE				1.00
11	40228256	AIR GUN JOINT				1.00
12	40228257	AIR GUN				1.00
13	-	SOLENOID VALVE BED PIPE				1.00
14	40228256	SOLENOID VALVE JOINT				1.00
15	40228561	SOLENOID VALVE BED ASM				1.00
16	-	SCREW				4.00
17	-	TUBE				1.00
18	40228048	PRESSURE REGULATING VALVE JOINT				2.00
19	40234590	PRESSURE REGULATING VALVE ASM				1.00
20	-	TUBE				1.00
21	40229462	PWR PCB ASSY				1.00
22	40243035	MAIN PCB ASSY_CP				1.00
23	40228272	SWITCH_POWER_SUPPLY				1.00
24	40247793	CONTROL_BOX_CP				1.00
25	40229463	PWR PCB ASSY_K				1.00
26	40243036	MAIN PCB ASSY_K				1.00
27	40243039	CON PCB ASSY				1.00
28	40242580	LOWER_KNIFE_MOTOR_DRIVER				1.00
29	40242122	UPPER_ROTARY_MOTOR_DRIVER				1.00
30	40242123	LOWER_ROTARY_MOTOR_DRIVER				1.00
31	40243041	HEAD1 PCB ASSY				1.00
32	40243044	HEAD2 PCB ASSY				1.00
33	40247794	CONTROL_BOX_K				1.00

ELECTRONIC PRESSER FOOT COMPONENTS



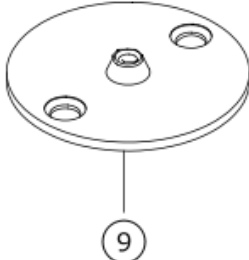
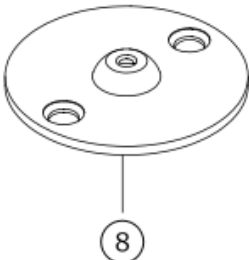
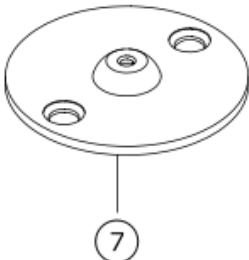
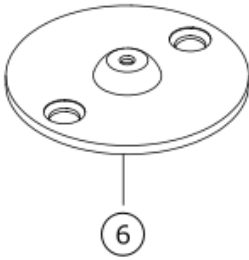
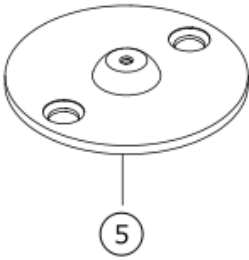
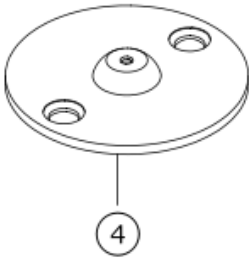
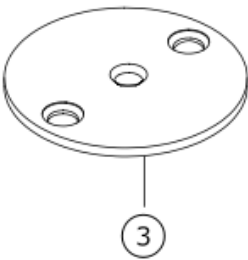
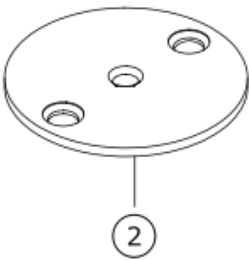
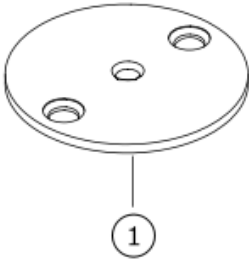
No.	品番	品名	備考	子部品	消耗品	個数
1	-	SCREW				4.00
2	-	WASHER				4.00
3	40228723	MOTOR				1.00
4	40228320	BEARING				1.00
5	40228324	ELECTRONIC_HOLDING_ARM(26.5)				1.00
6	-	SCREW				1.00
7	-	SCREW				1.00
8	40228327	CONNECTION_PLATE_SET				1.00
9	40228329	TRANSMISSION_SHAKING_ROD_PIN				1.00
10	-	COUPLING_SHAFT_SCREW				1.00
11	-	SCREW				1.00
12	40228331	ELECTRONIC_HOLDING_AND_HOLDING				1.00
13	-	SCREW				2.00
14	40228334	13_RUBBER_PLUG				1.00
15	40228073	INTERMEDIATE_PRESSER_D2.2				1.00
16	40228066	PRESS_BUSHING				1.00
17	40228067	PRESSER BAR				1.00
18	-	WASHER				1.00
19	40228069	SCREW				1.00
20	40228084	PRESS_DUST_CASE				1.00
21	40228075	INTERMEDIATE_PRESSER_D3.5				1.00
22	40262520	MOTOR_CE				1.00

NEEDLE COOLER PARTS COMPONENTS



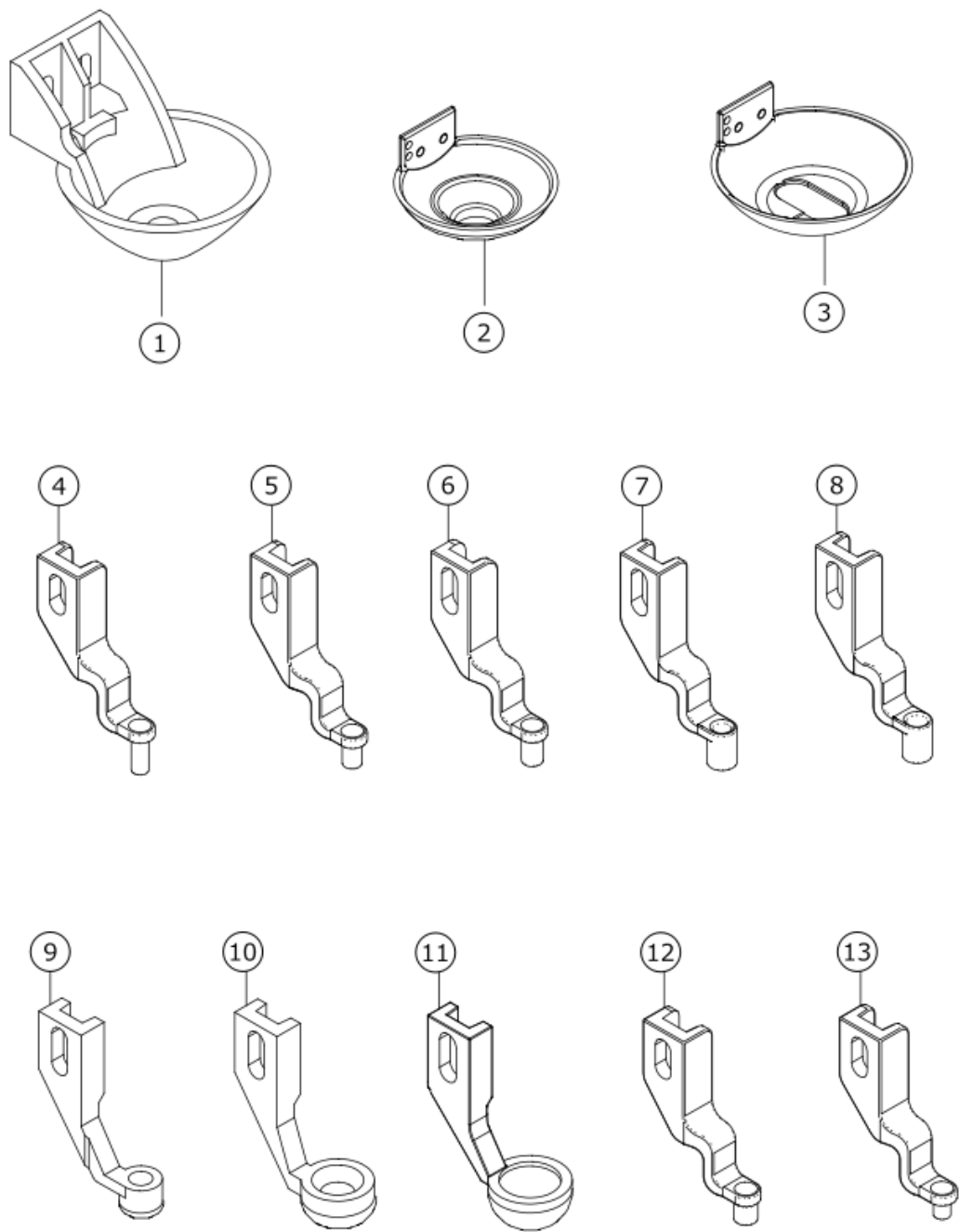
No.	品番	品名	備考	子部品	消耗品	個数
1	40228312	CYLINDER_FIXING_PLATE				2.00
2	40228313	CYLINDER_CONNECTING_PLATE				1.00
3	-	SCREW				2.00
4	40228314	AUXILIARY_PRESSER_CYLINDER				1.00
5	-	CYLINDER_JOINT				2.00
6	-	SCREW				4.00
7	40228315	AUXILIARY_PRESSER_CONNECTION_PLATE		*		1.00
8	-	WASHER		*		6.00
9	-	SPRING_WASHER		*		4.00
10	-	SCREW		*		4.00
11	-	SCREW		*		2.00
12	40228316	PIN		*		2.00
13	-	PLANE_THREAD_BRONCHUS		*		2.00
14	-	WASHER		*		2.00
15	-	SCREW		*		2.00
16	40228317	UPPER_THREAD_AIR_BLOW		*		1.00
17	-	AUXILIARY_PRESSER_ASM				1.00

NEEDLE PLATE COMPONENTS (SPECIAL ORDER PARTS)



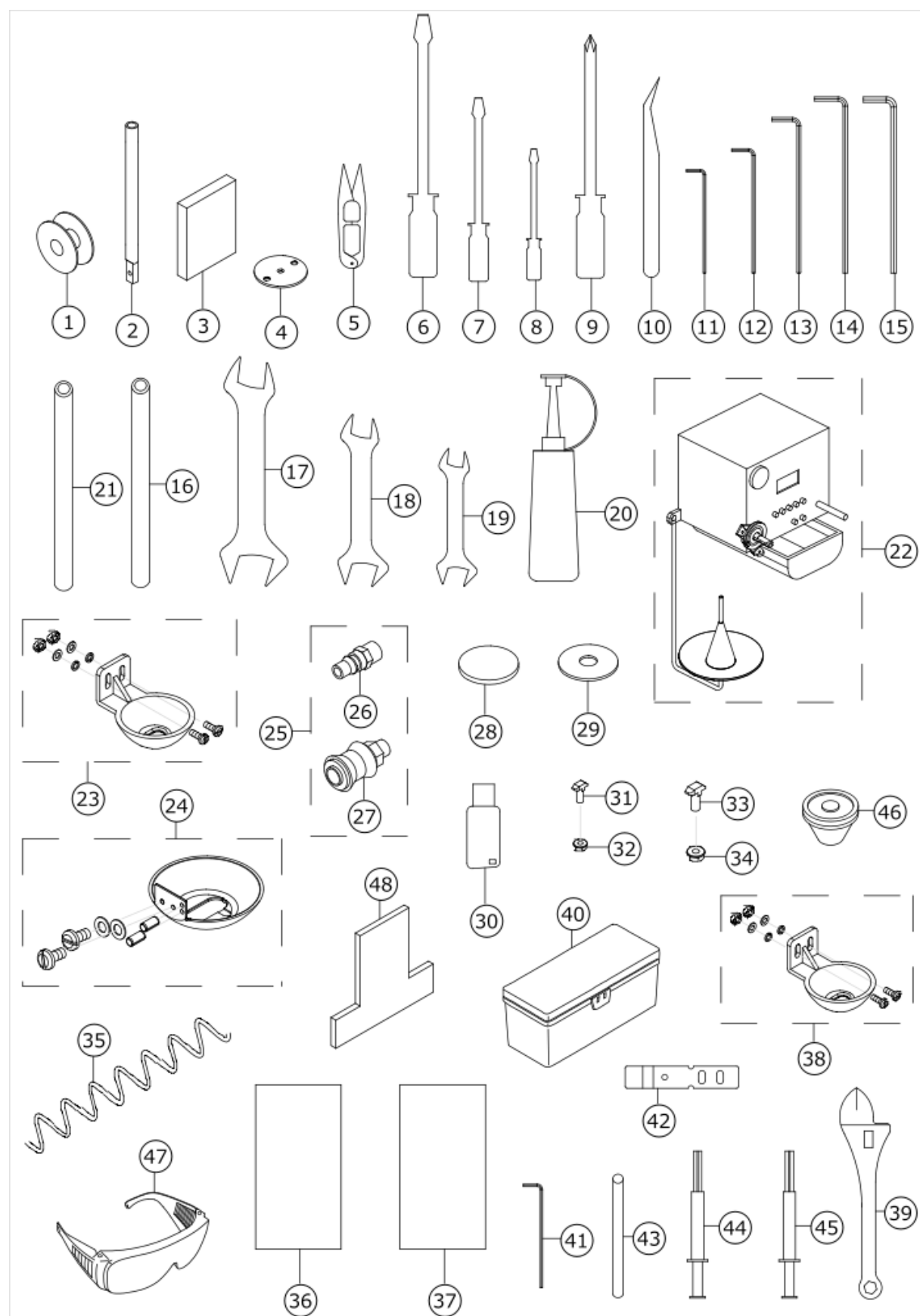
No.	品番	品名	備考	子部品	消耗品	個数
1	40225498	NEEDLE_PLATE_D2.4				1.00
2	40225499	NEEDLE_PLATE_D3.0				1.00
3	40225500	NEEDLE_PLATE_SMALL_D3.5				1.00
4	40225495	NEEDLE_PLATE_CONVEX_D1.4				1.00
5	40225486	NEEDLE_PLATE_CONVEX_D1.6				1.00
6	40225501	NEEDLE_PLATE_CONVEX_D2.0				1.00
7	40225502	NEEDLE_PLATE_CONVEX_D2.2				1.00
8	40225503	NEEDLE_PLATE_CONVEX_D2.4				1.00
9	40225504	NEEDLE_PLATE_SMALL_D1.6				1.00

PRESSER FOOT COMPONENTS (SPECIAL ORDER PARTS)



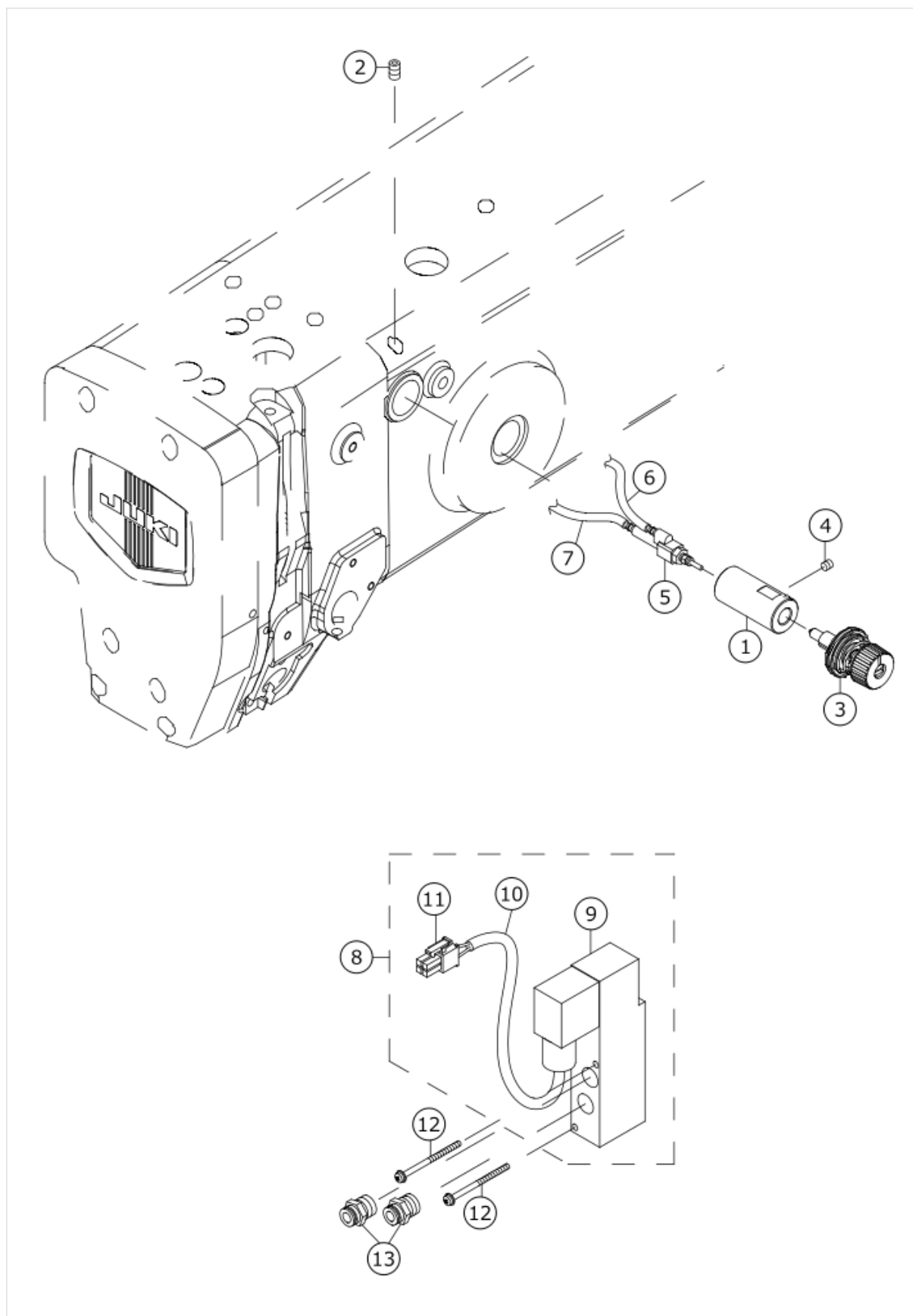
No.	品番	品名	備考	子部品	消耗品	個数
1	40225516	BOAT_PLASTIC_PRESSER				1.00
2	40225496	BOAT_PRESSER_S				1.00
3	40225491	BOAT_PRESSER_L				1.00
4	40228079	INTERMEDIATE_PRESSER_D2.2L				1.00
5	40228073	INTERMEDIATE_PRESSER_D2.2				1.00
6	40228074	INTERMEDIATE_PRESSER_D2.7				1.00
7	40228075	INTERMEDIATE_PRESSER_D3.5				1.00
8	40228076	INTERMEDIATE_PRESSER_D4.0				1.00
9	40225511	INTERMEDIATE_PRESSER_D2.0				1.00
10	40225512	INTERMEDIATE_PRESSER_D2.5				1.00
11	40225505	INTERMEDIATE_PRESSER_D2.5L				1.00
12	40228077	INTERMEDIATE_PRESSER_D3.0				1.00
13	40228078	INTERMEDIATE_PRESSER_D2.2S				1.00

ACCESSORY BOX PART COMPONENTS (SPECIAL ORDER PARTS)



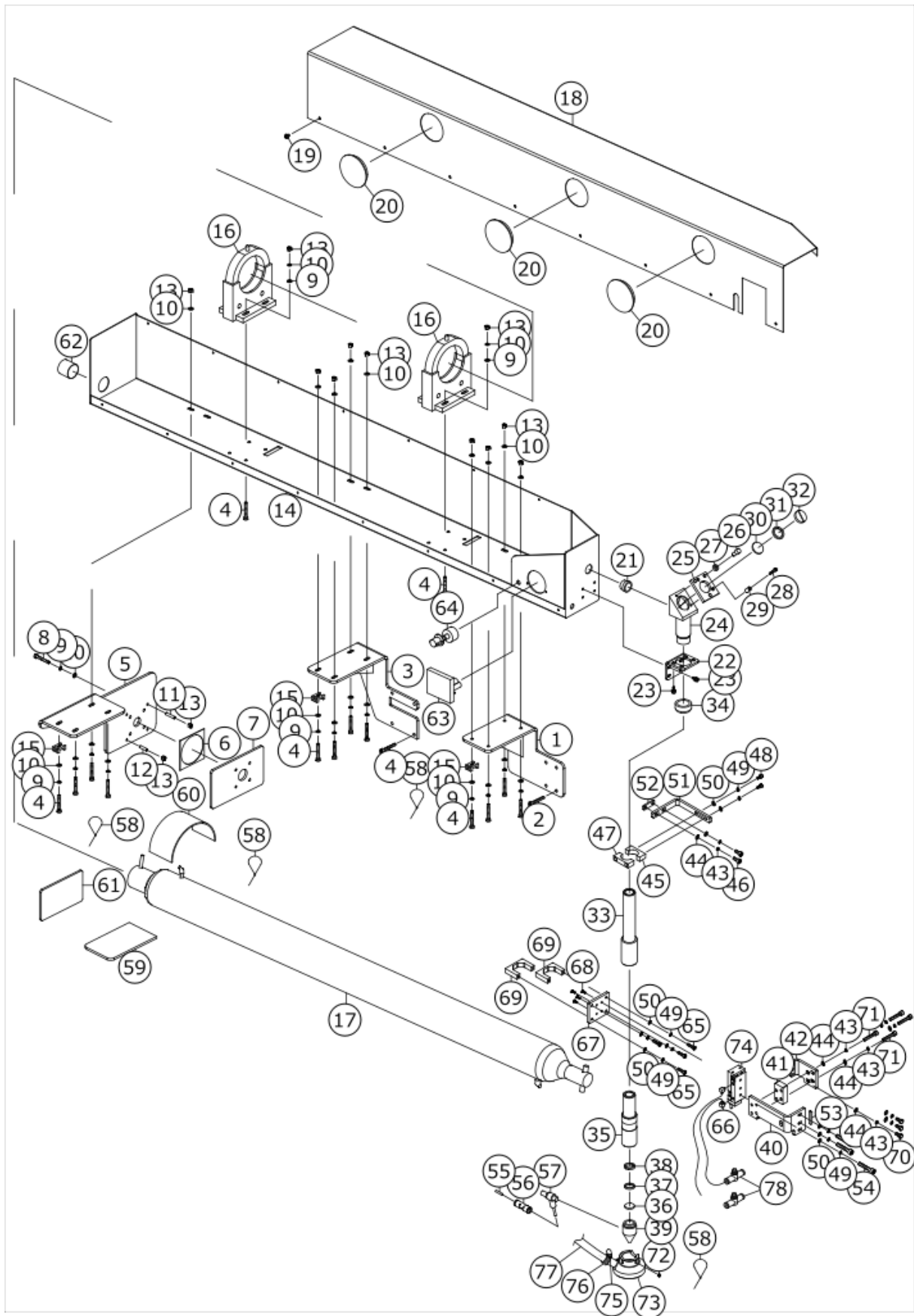
No.	品番	品名	備考	子部品	消耗品	個数
1	40225494	BOBBIN				5.00
2	40228350	PRESS				1.00
3	MDB100B0800	NEEDLE DBX1 #8				10.00
4	40225495	NEEDLE_PLATE_(SMALL)_D=1.4				1.00
5	-	SCISSORS				1.00
6	-	SCREW_DRIVER_(6X200)				1.00
7	-	SCREW_DRIVER_(5X75)				1.00
8	-	SCREW_DRIVER_(3X100)				1.00
9	-	PLUS_DRIVER_(6X200)				1.00
10	-	TWEEZERS_ASM				1.00
11	-	HEX_WRENCH 2				1.00
12	-	HEX_WRENCH 2.5				1.00
13	-	HEX_WRENCH 3				1.00
14	-	HEX_WRENCH 4				1.00
15	-	HEX_WRENCH 5				1.00
16	-	BOOSTER_ROD				1.00
17	-	SPANNER_24X27				1.00
18	-	SPANNER_13X15				1.00
19	-	SPANNER_8X10				1.00
20	-	OIL_CANS				1.00
21	40228112	NEEDLE_BAR_D2.0				1.00
22	-	BOBBIN THREAD WINDING DEVICE				1.00
23	40228357	PLASTIC_PRESSER_ASM				1.00
24	40228358	AUXILIARY_CLAMP_ASM				1.00
25	-	TUBE_JOINT				1.00
26	40228359	JOINT		*		1.00
27	40228360	JOINT		*		1.00
28	40228361	IC_CARD				10.00
29	40228362	RUBBER_CUSHION				10.00
30	40228780	USB				1.00
31	40228363	SCREW_M6X16				3.00
32	40228364	NUT_M6				3.00
33	-	SCREW_M8X20				3.00
34	-	NUT_M8				3.00
35	40228255	AIR_GUN_TUBE				1.00
36	-	INSTRUCTION_BOOK				1.00
37	-	CASSETTE_DRAWING				1.00
38	40228357	PLASTIC_PRESSER_COMPONENTS				1.00
39	-	MONKEY_WRENCH				1.00
40	-	TOOL_CABINET				1.00
41	-	HEX_WRENCH_6				1.00
42	40225492	FIX_KNIFE				1.00
43	40228003	SUBSIDIARY_PRESSER_BAR				1.00
44	-	GREASE_(NEEDLE_TUBING_5ML)				1.00
45	-	GREASE_(NEEDLE_TUBING_10ML)				1.00
46	-	GREASE_(BOX_100ML)				1.00
47	40238556	GOGGLES				1.00
48	40228641	LASER_TOOL				1.00

THE THIRD THREAD TENSION REGULATOR (OPTIONAL PARTS)



No.	品番	品名	備考	子部品	消耗品	個数
1	40228788	CYLINDER_BASE				1.00
2	40228089	SCREW				1.00
3	40228051	THIRD_THREAD_TENSION_ASSY				1.00
4	40228783	SCREW				1.00
5	40228804	CYLINDER				1.00
6	40228814	TUBE				1.00
7	40228815	TUBE				1.00
8	40228803	SOLENOIDO_VALVE_ASSY				1.00
9	40228047	SOLENOIDO_VALVE		*		1.00
10	40228813	CABLE		*		1.00
11	40232400	CONNECTOR		*		1.00
12	40228810	SCREW				2.00
13	40228812	UNION				2.00

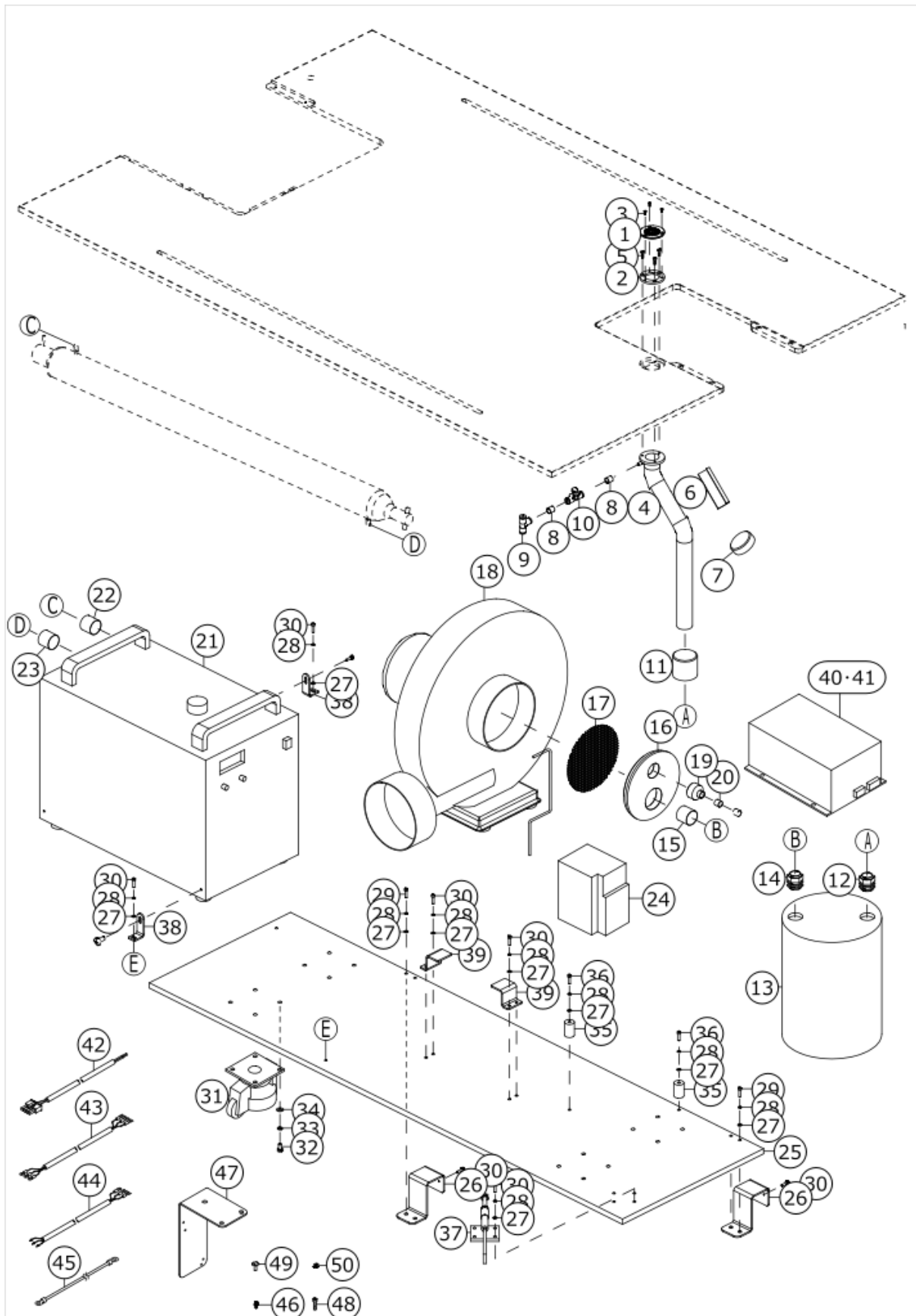
LASER TUBE COMPONENTS (SUBCLASS)



No.	品番	品名	備考	子部品	消耗品	個数
1	-	LASER_COVER_FRONT_MOUNTING_PLATE				1.00
2	-	SCREW				4.00
3	-	LASER_COVER_MIDDLE_MOUNTING_PLATE				1.00
4	-	SCREW				24.00
5	-	LASER_COVER_BACK_MOUNTING_PLATE				1.00
6	-	WASHER				1.00
7	-	LASER_BACK_POST_PLATE				1.00
8	-	SCREW				1.00
9	-	SPRING_WASHER				24.00
10	-	WASHER				36.00
11	-	SCREW				2.00
12	-	SCREW				2.00
13	-	NUT				24.00
14	-	LASER_TUBE_LOWER_COVER				1.00
15	-	FIXING_PLATE				3.00
16	-	LASER_TUBE_SUPPORT_ASM				2.00
17	40228772	LASER-TUBE				1.00
18	-	LASER_TUBE_TOP_COVER				1.00
19	-	SCREW				15.00
20	-	CAP				3.00
21	-	LASER_TUBE_CASE				1.00
22	-	LASER_TIP_SUPPORT_PLATE				1.00
23	-	SCREW				8.00
24	-	LASER_TIP_BLOCK				1.00
25	-	LASER_TIP_BLOCK_COVER				1.00
26	-	SCREW				3.00
27	-	NUT				3.00
28	-	SCREW				2.00
29	-	SPRING				2.00
30	40228771	REDLECTOR				1.00
31	-	LASER_SAFE_REFLECTOR_SEAT				1.00
32	-	LASER_REFLECTOR_CLAMP				1.00
33	-	LASER_NECK_CONNECTION_COVER				1.00
34	-	NUT				1.00
35	-	LASER-CONCAVE_MIRROR_TUBE				1.00
36	40228770	LENS				1.00
37	-	LASER_LOCUST_WHITE_PROTECTIVE_SEAT				1.00
38	-	NUT				1.00
39	-	LASER_NECK_LOWER_CONNECTING_TUBE				1.00
40	-	LASER_FIXED_PLATE_A				1.00
41	-	LASER_FIXED_BLOCK				1.00
42	-	LASER_FIXED_PLATE_B				1.00
43	-	SPING_WASHER				9.00
44	-	WASHER				9.00
45	-	LASER_TUBE_BLOCK_TOP				1.00
46	-	SCREW				2.00
47	-	BELOW_THE_LASER_TUBE_BLOCK				1.00
48	-	SCREW				2.00
49	-	SPRING_WASHER				9.00
50	-	WASHER				9.00

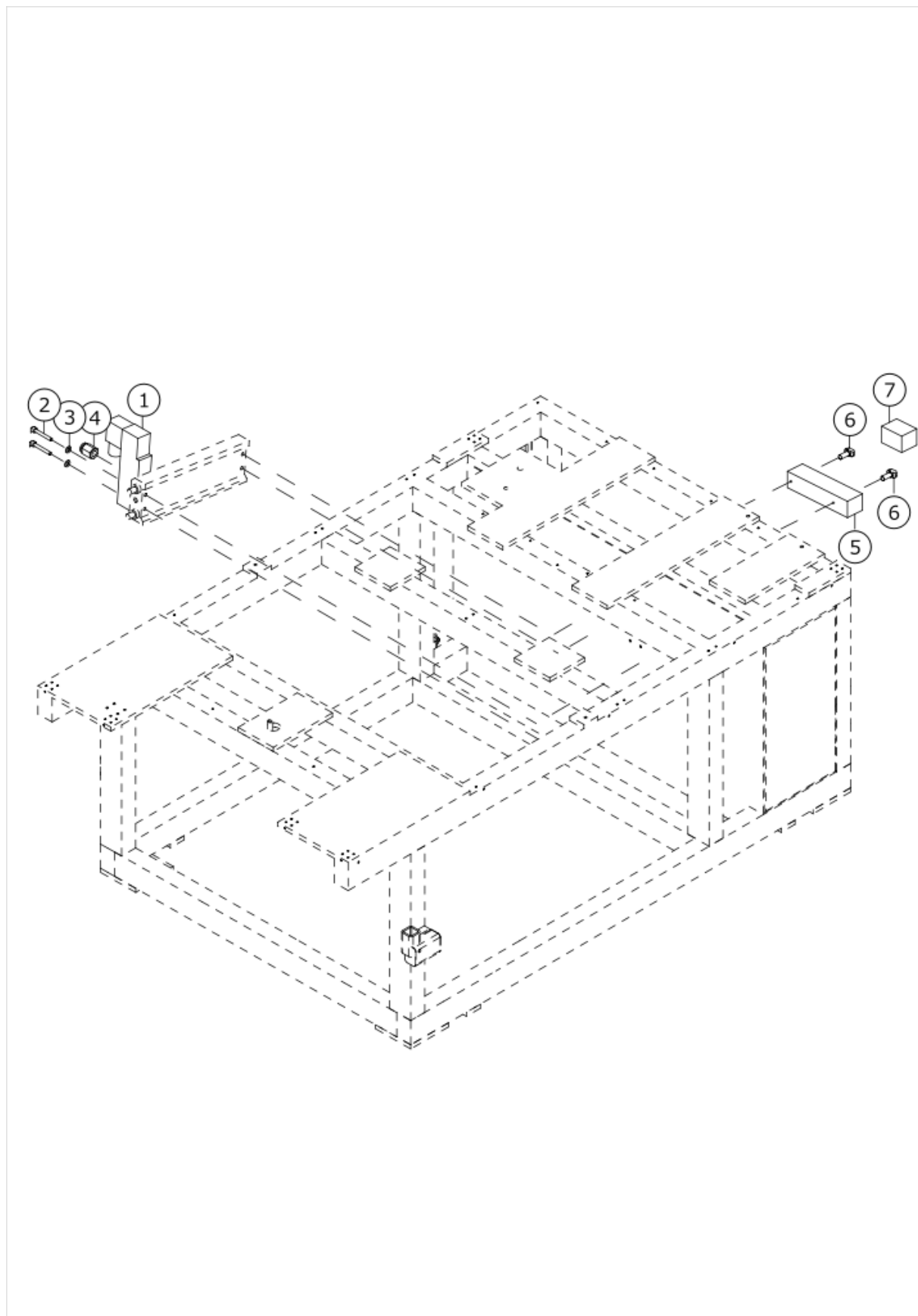
51	-	LASER_TUBE_SUPPORT_POST				1.00
52	-	WASHER_PLATE				1.00
53	40228646	LASER_CYLINDER_SENSOR				1.00
54	-	SCREW				3.00
55	-	CABLE_BAND				4.00
56	-	TUBE				1.00
57	-	ADJUSTMENT_JOINT				1.00
58	-	TUBE				1.00
59	-	LASER_UPPER_AIR_BLOWING_TUBE				1.00
60	-	UNDER_THE_LASER_TUBE_RUBBER_PLATE				1.00
61	-	LASER_TUBE_ON_RUBBER_PLATE				1.00
62	-	LASER_TUBE_RUBBER_PLATE_BEHIND				1.00
63	-	TEST_50A				1.00
64	-	CURRENT_REGULATOR				1.00
65	-	SCREW				4.00
66	-	JOINT				2.00
67	-	DRIVE_CYLINDER_MOUNTING_PLATE				1.00
68	-	SCREW				4.00
69	40228654	LASER_SUCTION_FIXED_BLOCK				2.00
70	-	SCREW				3.00
71	-	SCREW				4.00
72	-	SCREW				2.00
73	-	LASER_SHIELD_COVER				1.00
74	-	CYLINDER				1.00
75	-	SCREW				1.00
76	-	BUCKLE_RING				1.00
77	-	SUCTION_TUBE				1.00
78	40227993	UPPER_THREAD_BLOW_JOINT				2.00

LASER AIR SUCTION COMPONENTS (SUBCLASS)



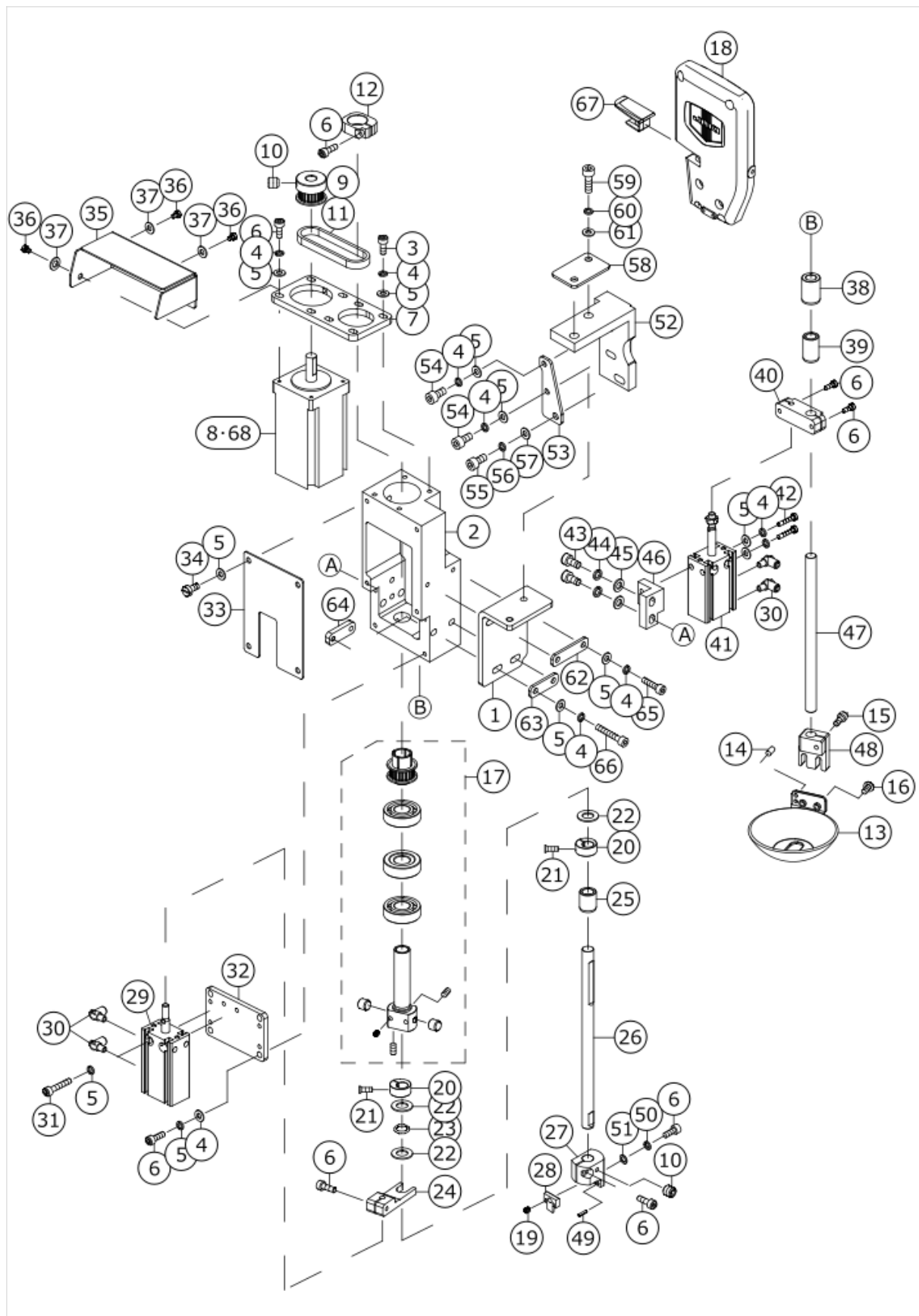
No.	品番	品名	備考	子部品	消耗品	個数
1	-	SUCTION_TOP_COVER				1.00
2	-	COVER_DURING_SUCTION				1.00
3	-	SCREW				3.00
4	-	SUCTION_CONNECTION_TUBE_ASM				1.00
5	-	SCREW				3.00
6	-	COVER				1.00
7	-	BOAR_NECK				2.00
8	-	TUBE				1.00
9	-	T_UNION				1.00
10	-	SPEAKON				1.00
11	-	IRON_PIPE				1.00
12	-	JOINT				1.00
13	-	FILTER_CAN				1.00
14	-	JOINT				1.00
15	-	IRON_PIPE				1.00
16	-	AIR_SUCTION_CASE				1.00
17	-	FILTER_NET				1.00
18	40263261	BLOWER				1.00
19	-	SUCTION_PIPE_CONNECTION_COVER				1.00
20	-	BOAR_NECK				1.00
21	-	COLD_WATER_MACHINE_3000_TYPE				1.00
22	-	LASER_LAUNCHING_TUBE				1.00
23	-	LASER_OUTLET_TUBE				1.00
24	40263260	FREQUENCY CONVERTER				1.00
25	-	WATER_TANK_FIXED_PLATE				1.00
26	-	WATER_TANK_LEAVING_PLATE				2.00
27	-	WASHER				12.00
28	-	SPRING_WASHER				12.00
29	-	SCREW				4.00
30	-	SCREW				14.00
31	-	CASTER				4.00
32	-	SCREW				16.00
33	-	SPRING_WASHER				16.00
34	-	WASHER				16.00
35	-	PILLAR				2.00
36	-	SCREW				2.00
37	-	SUCTION_CUP_SUPPORT				1.00
38	-	CHILLER_FIXED_PLATE				2.00
39	-	BLOWER_CLAMP				2.00
40	40228418	LASER_POWER SUPPLY				1.00
41	40264286	LASER_POWER SUPPLY_CE				1.00
42	40252388	CABLE				1.00
43	40263257	CABLE				1.00
44	40263258	CABLE				1.00
45	40264296	CABLE				1.00
46	40234454	SCREW				2.00
47	40263270	LASER_SWITCH_PLATE				1.00
48	40234454	SCREW				4.00
49	40228365	SCREW_M16X16				2.00
50	40228365	SCREW_M16X16				2.00

LASER ELECTRONIC CONTROL PARTS COMPONENTS (SUBCLASS)



No.	品番	品名	備考	子部品	消耗品	個数
1	-	LASER_SOLENOID_VALVE				1.00
2	-	SCREW				2.00
3	-	WASHER				2.00
4	-	LASER_CYLENDER_SOLENOID_VALVE_COUPLING				1.00
5	-	ELECTROMAGNETIC_RELAY_BASE				1.00
6	-	SCREW				2.00
7	-	ELECTROMAGNETIC_RELAY				1.00

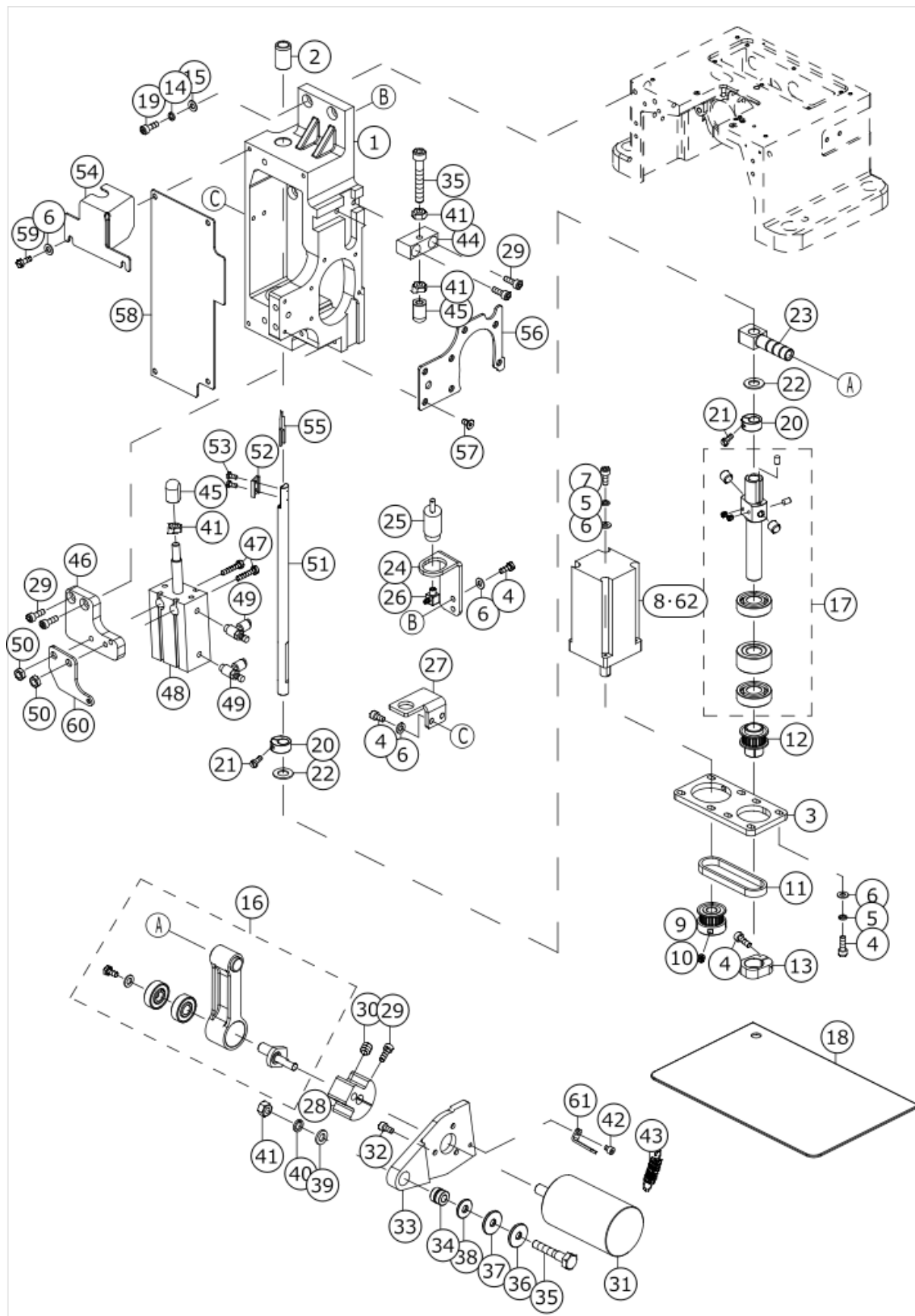
ROTARY CUTTER MEMBER COMPONENTS (SUBCLASS)



No.	品番	品名	備考	子部品	消耗品	個数
1	-	BRACKET_B				1.00
2	-	FIXED_FEMALE_BASE				1.00
3	40228223	SCREW				4.00
4	-	SPRING_WASHER				24.00
5	-	WASHER				22.00
6	40234451	SCREW				12.00
7	-	ROTARY_MOTOR_MOUNTING_PLATE				1.00
8	40228419	SPIN_KNIFE_MOTOR				1.00
9	40228420	MOTOR_TIMING_SPROCKET				1.00
10	-	SCREW				3.00
11	40228421	MOTOR_TIMING_BELT				1.00
12	40228422	CONNECTION				1.00
13	40225491	BOAT_PRESSER_L				1.00
14	-	PIN				2.00
15	40235588	SCREW				1.00
16	40228435	SCREW				2.00
17	40228436	FIXED_KNIFE_SHAFT_BUSHING_ASM				1.00
18	40228437	FACE PLATE				1.00
19	40234438	SCREW				2.00
20	40228423	MOVING_KINFE_SHAFT_CONNECTING				2.00
21	-	SCREW				3.00
22	-	WASHER				1.00
23	-	O-RING				1.00
24	40228564	SPIN_FIXED_KNIFE_BASE				1.00
25	40228455	FIX_KNIFE_LOWER_BUSHING				1.00
26	40228424	SPIN_FIXED_KNIFE_SHAFT				1.00
27	40228425	FIXED_FEMALE_BASE				1.00
28	40228426	FIXED_KNIFE				1.00
29	40228427	CYLINDER				1.00
30	-	TUBE_JOINT				4.00
31	-	SCREW				2.00
32	-	DRIVE_CYLINDER_MOUNTING_PLATE				1.00
33	-	FIXED_FEMALE_BASE_COVER				1.00
34	-	SCREW				4.00
35	40228428	LOWER_TIMING_BELT_COVER				1.00
36	-	SCREW				3.00
37	-	WASHER				3.00
38	40228429	PRESSER_BUSHING_UPPER				1.00
39	40228430	PRESSER_LOWER_BUSHING				1.00
40	40228431	PRESSER_CYLINDER_ARM				1.00
41	40228432	CYLINDER				1.00
42	-	SCREW				2.00
43	-	SCREW				2.00
44	-	WASHER				2.00
45	-	SPRING_WASHER				2.00
46	-	CUTTING_CYLINDER_BASE				1.00
47	40228433	KNIFE_PRESSER_SHAFT				1.00
48	40228434	BASE				1.00
49	PS0200082KH	SPRING PIN				1.00
50	WS0410002KP	SPRING WASHER				1.00

51	WP0460556SD	WASHER 4.6X7.5X0.5				1.00
52	-	BRACKET_A				1.00
53	-	PLATE_A				1.00
54	-	SCREW				2.00
55	-	SCREW				1.00
56	-	SPRING_WASHER				1.00
57	-	WASHER				1.00
58	-	PLATE_B				1.00
59	-	SCREW				2.00
60	-	SPRING_WASHER				2.00
61	-	WASHER				2.00
62	-	PLATE_C				1.00
63	-	PLATE_D				1.00
64	-	SCREW_PLATE				1.00
65	-	SCREW				2.00
66	-	SCREW				2.00
67	-	DUST_PROOF_RUBBER				1.00
68	40262521	SPIN_KNIFE_MOTOR				1.00

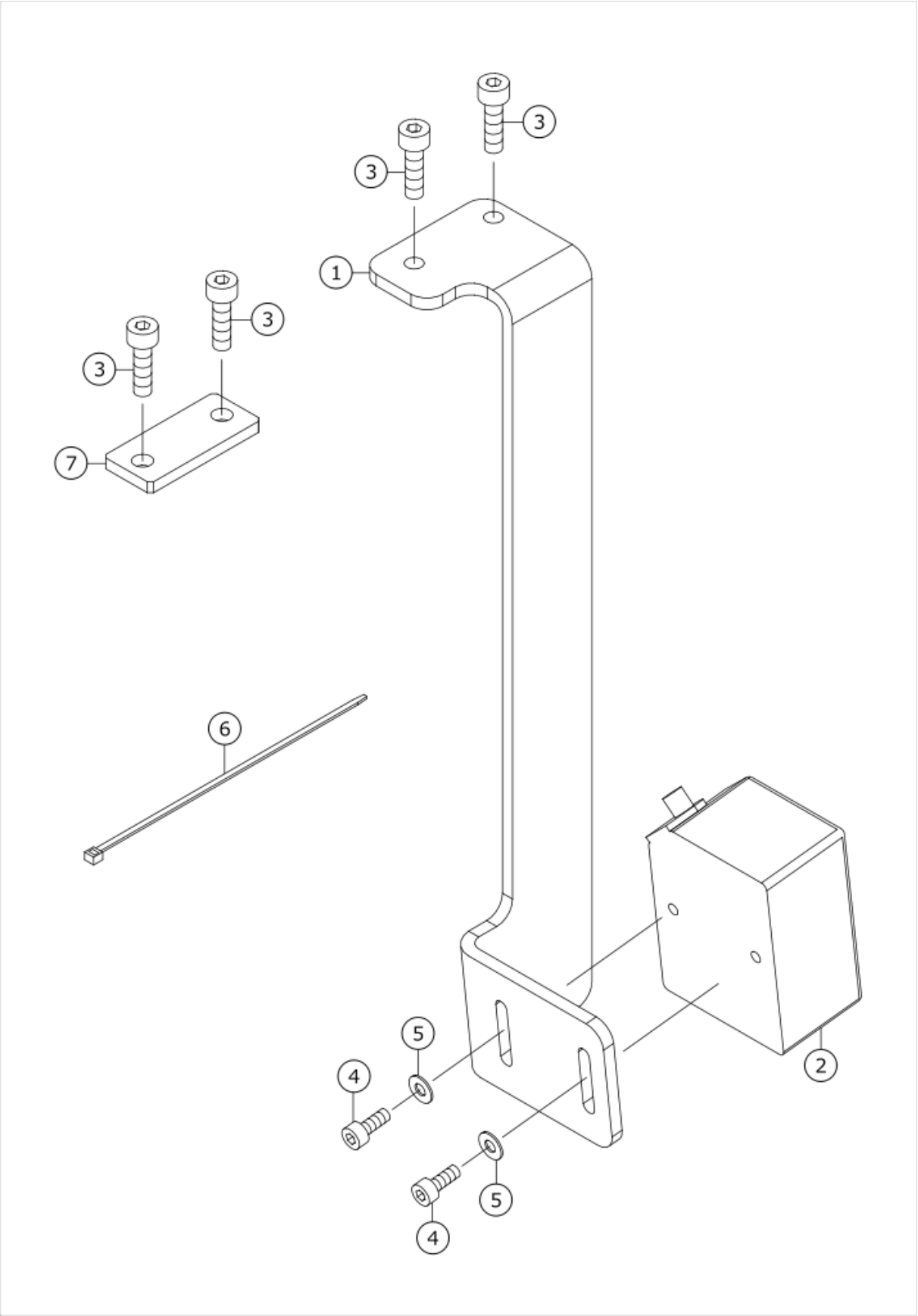
ROTARY KNIFE COMPONENTS (SUBCLASS)



No.	品番	品名	備考	子部品	消耗品	個数
1	-	MOVING_KNIFE_BASE				1.00
2	40228438	MOVING_KNIFE_BUSHING_UPPER				1.00
3	-	ROTARY_MOTOR_MOUNTING_PLATE				1.00
4	40234451	SCREW				8.00
5	-	SPRING_WASHER				8.00
6	-	WASHER				14.00
7	-	SCREW				4.00
8	40228419	SPIN_KNIFE_MOTOR				1.00
9	40228420	MOTOR_TIMING_SPROCKET				1.00
10	-	SCREW				2.00
11	40228421	MOTOR_TIMING_BELT				1.00
12	40235592	TIMING_SPROCKET				1.00
13	40228422	CONNECTION				1.00
14	-	SPRING_WASHER				5.00
15	-	WASHER				5.00
16	40228448	MOVING_KNIFE_PIN_ASM				1.00
17	40228569	MOVING_KNIFE_LOWER_BUSHING_ASM				1.00
18	40228449	CYLINDER_LIFTING_PLATE_ASM				1.00
19	-	SCREW				5.00
20	40228423	MOVING_KNIFE_SHAFT_CONNECTING				2.00
21	40235593	SCREW				2.00
22	40228563	WASHER				2.00
23	40228439	SPIN_MOVING_KNIFE_PIN				1.00
24	40228450	RAISING_PLATE_CYLINDER_BASE				1.00
25	40228451	RAISING_PLATE_CYLINDER				1.00
26	40228452	PIPE_JOINT				1.00
27	40228453	OIL_INSTRUCTION_PLATE				1.00
28	40235594	MOVING_KNIFE_ARM				1.00
29	-	SCREW				5.00
30	-	SCREW				4.00
31	40228440	MOVING_KNIFE_MOTOR				1.00
32	-	SCREW				4.00
33	-	MOVING_KNIFE_MOTOR_PLATE				1.00
34	-	MOVING_KNIFE_MOTOR_PLATE_METAL				1.00
35	-	SCREW				2.00
36	-	WASHER				1.00
37	-	WASHER				1.00
38	-	WASHER				1.00
39	-	WASHER				1.00
40	-	SPRING_WASHER				1.00
41	-	NUT				4.00
42	-	SCREW				1.00
43	40228442	REVERSION_SPRING				1.00
44	-	HEIGHT_BLOCK				1.00
45	40228443	NUT				2.00
46	-	MOVING_KNIFE_CYLINDER_PLATE				1.00
47	-	SCREW				1.00
48	40228444	CYLINDER				1.00
49	-	PIPE_JOINT				2.00
50	-	NUT				2.00

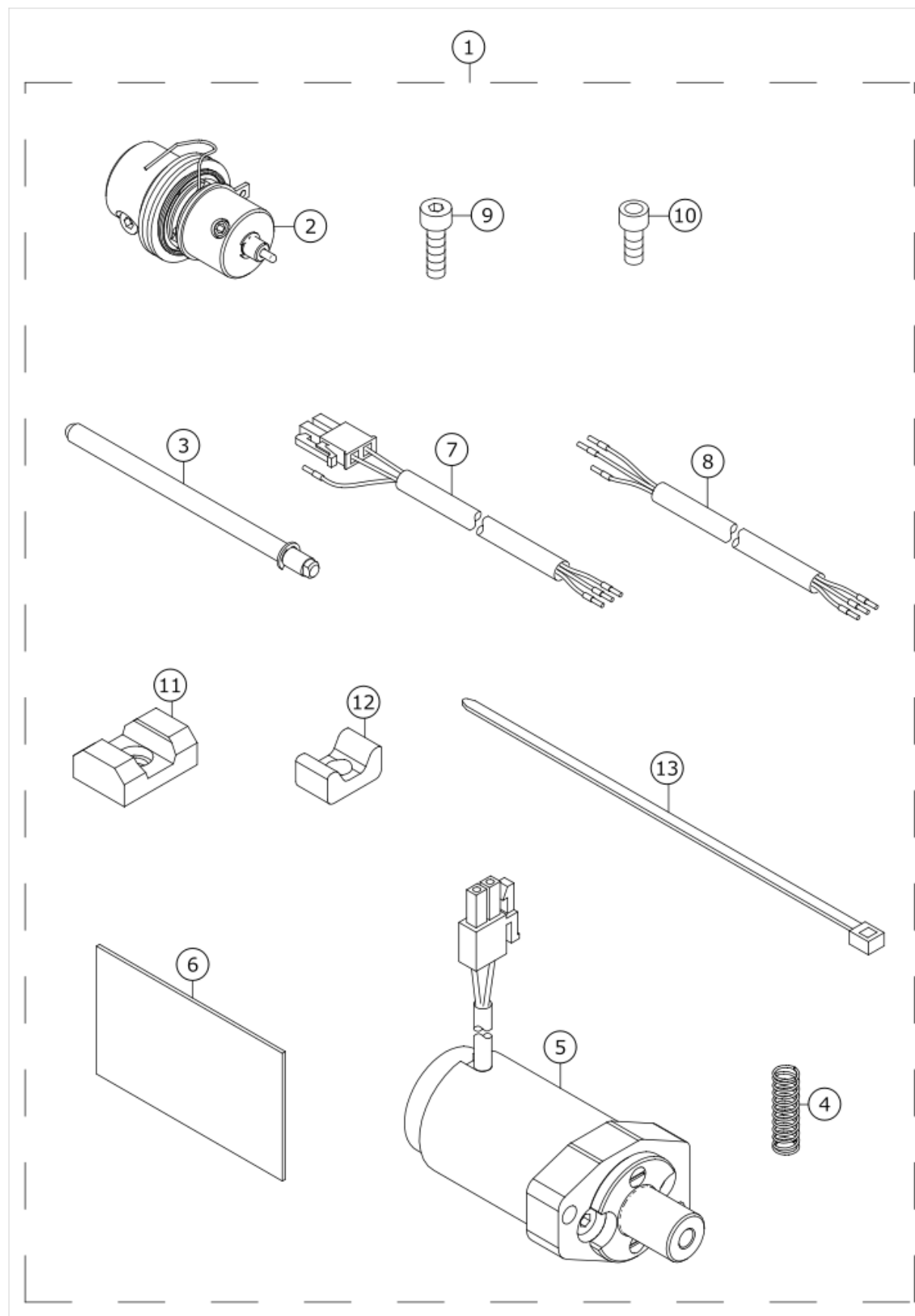
51	40228445	SPIN_MOVING_KNIFE_SHAFT				1.00
52	-	MOVING_KNIFE_CLAMP				1.00
53	40234439	SCREW				2.00
54	40237598	MOVING_KNIFE_COVER				1.00
55	40228712	MOVING_KNIFE				1.00
56	40228447	MOVING_KNIFE_BASE_SEAT_PLATE				1.00
57	-	SCREW				7.00
58	40228568	MOVING_KNIFE_COVER				1.00
59	-	SCREW				4.00
60	40239269	REST_SPRING_LINK_PLATE_B				1.00
61	40238353	RESET_SPRING_LINK_PLATE				1.00
62	40262521	SPIN_KNIFE_MOTOR				1.00

BARCODE READER (SUBCLASS)



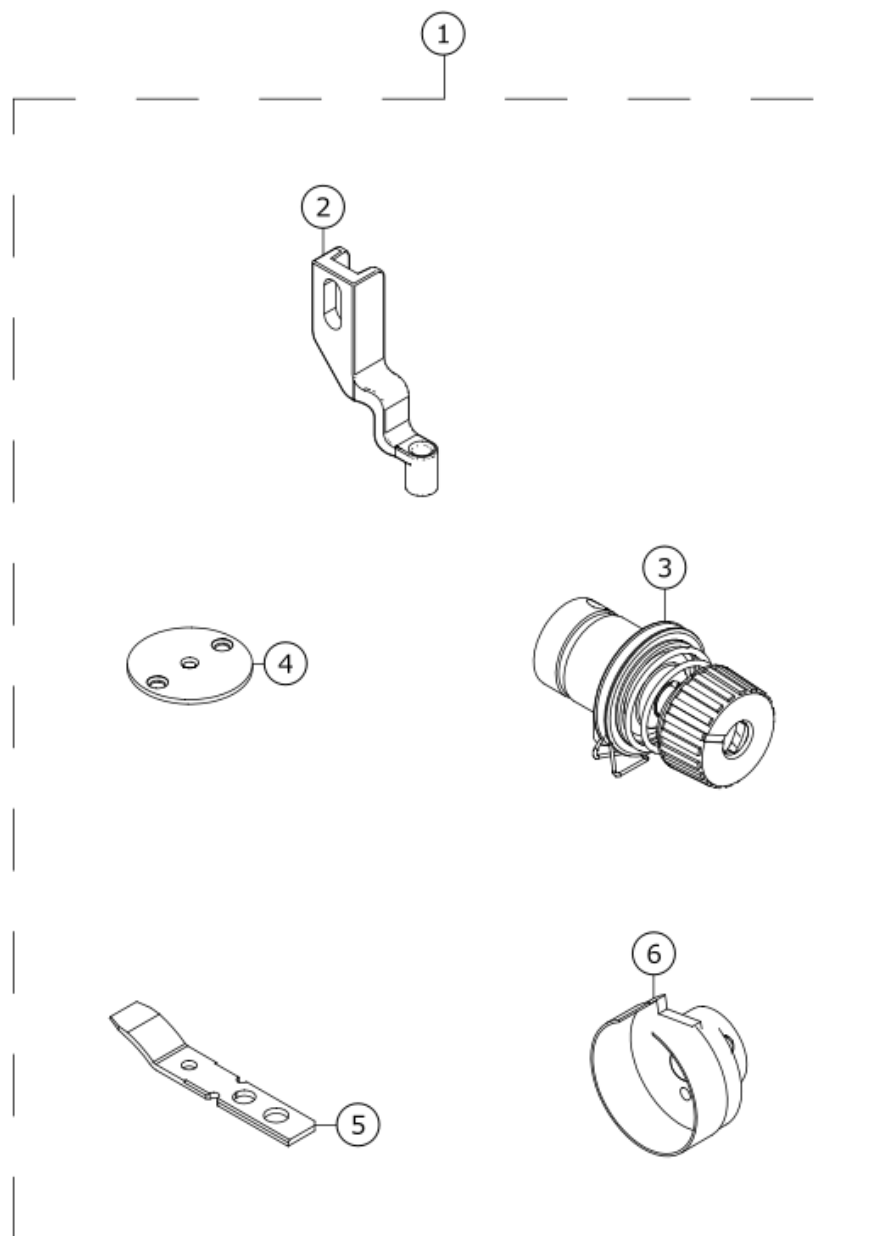
No.	品番	品名	備考	子部品	消耗品	個数
1	40234788	BARCODE_READER_PLATE				1.00
2	40235199	BARCODE_READER				1.00
3	40234468	SCREW				4.00
4	40235200	SCREW				2.00
5	40234514	WASHER				2.00
6	40235332	CABLE_BAND				1.00
7	40240831	PLATE				1.00

ACTIVE TENSION COMPONENTS



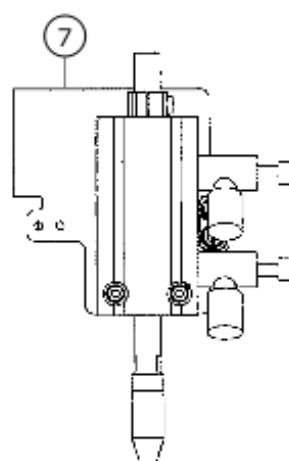
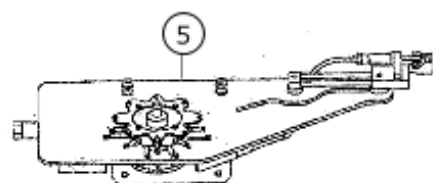
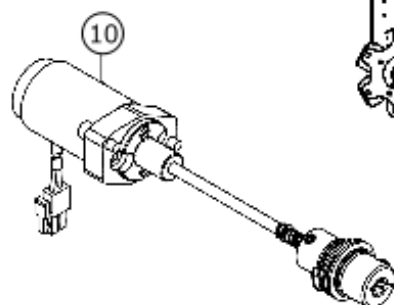
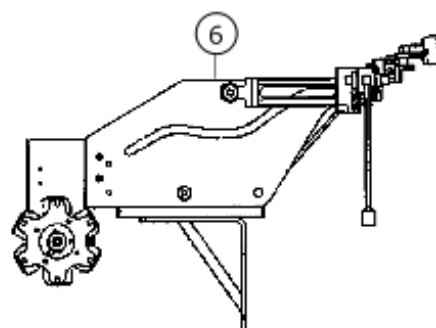
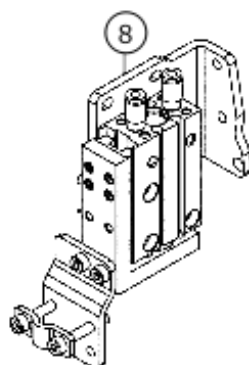
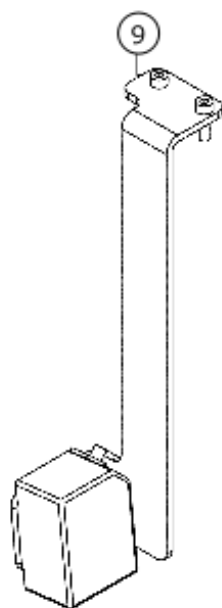
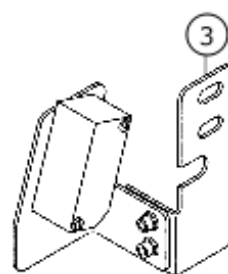
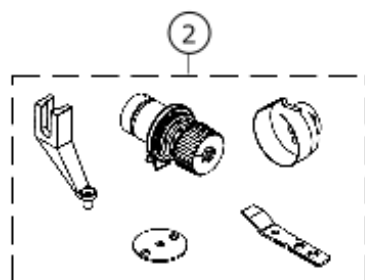
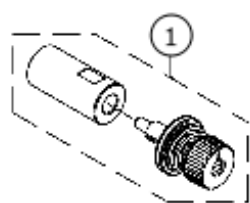
No.	品番	品名	備考	子部品	消耗品	個数
1	40228700	ACTIVE_TENSION_DEVICE				1.00
2	40172470	THREAD_TENSION_ASM		*		1.00
3	40244934	THREAD_TENSION_SHAFT_ASSY		*		1.00
4	40243919	AT_SPRING		*		1.00
5	40244974	AT_SOLENOID_ASSY		*		1.00
6	40243045	AT_SOL_PCB_ASSY		*		1.00
7	40243046	AT_SOL_CABLE ASSY_A		*		1.00
8	40243047	AT_SOL_CABLE ASSY_B		*		1.00
9	SM6041402TP	SCREW M4 L=14		*		2.00
10	SM6041002TN	SCREW		*		1.00
11	KX000000210	SADDLE TYPE TIE MOUNT		*		2.00
12	HX002940000	FIXED BASE		*		1.00
13	EA9500B0200	CABLE BAND 150		*		6.00

THICK MATERIAL COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40228701	THICK_MATERIAL_KIT				1.00
2	40228075	INTERMEDIATE_PRESSER_D3.5		*		1.00
3	40234081	THREAD_TENSION_ASM		*		1.00
4	40225499	NEEDLE_PLATE_D3.0		*		1.00
5	40234080	FIXED_KNIFE		*		1.00
6	40234079	HOOK_ASM		*		1.00

OPTIONAL PARTS COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40228696	THIRD_THREAD_TENSION_UNIT				1.00
2	40228701	THICK_MATERIAL_KIT				1.00
3	40228698	LOWER_THREAD_DETECTOR_ASSY				1.00
4	40228695	BIRD_NEST_PREVENTION_DEVICE				1.00
5	40228699	AUTO_BOBBIN_CHANGER BK-8				1.00
6	40228702	BOBBIN_CHANGER_DEVICE				1.00
7	40228670	PEN_STICK_ASSY				1.00
8	40228686	PEN_STICK_ASSY				1.00
9	40235197	BARCODE_READER_UNIT				1.00
10	40228700	ACTIVE_TENSION_DEVICE				1.00

ABOUT PS-800 OPTION

※PS800のオプション装置は後から仕様追加しているため、対応装置番号以前のものは、一時的に別対応が必要となります。
オプションの展開によって対応が異なりますので、下の表にもとづき対応をお願いします。
また装置の詳細情報は、web 取扱「別添」を参考にしてください。

PS-800 CP-装置	持ち上げ装置	原物キット	第3系用子	ペリメトリック	
				N型タイプ	PS750タイプ
	40228772	40228701	40228688	40228670	40228686
8045	S仕様	0	0	0	0
	H仕様	0	0	0	0
	運転メス	0	0	0	0
	レーザー	0	0	0	0
12080	S仕様	0	0	0	0
	H仕様	0	0	0	0
	運転メス	0	0	0	0
	レーザー	0	0	0	0
13085	S仕様	0	0	0	0
	H仕様	0	0	0	0
	運転メス	0	0	0	0
	レーザー	0	0	0	0

PS-800 CP-装置	下向き検知装置	バーコードリーダー	鳥の巣防止装置	アクティブテンション 装置	ボビンチェンジャー	
					BK-8	BK-9
	40228698	402286167	40228686	40228700	40228699	40228702
8045	S仕様	1	1	1	2	2
	H仕様	1	1	1	2	2
	運転メス	1	1	1	2	2
	レーザー	1	1	1	2	2
12080	S仕様	1	1	1	2	2
	H仕様	1	1	1	2	2
	運転メス	1	1	1	2	2
	レーザー	1	1	1	2	2
13085	S仕様	1	1	1	2	2
	H仕様	1	1	1	2	2
	運転メス	1	1	1	2	2
	レーザー	1	1	1	2	2

注1)

- 0 記号品番手配のみで対応可
1 記号品番手配と別に対応が必要なものを1つ + ① パネルソフトバージョンアップ(ver162N以降)
2 記号品番手配と別に対応が必要なものを2つ + ① パネルソフトバージョンアップ(ver162N以降) + ② パラメータファイル書換
- 標準装備されているもの

注1) アクティブテンションを取付るには、フレームの素材(型)を変更する必要があるため、対応装置番号以前は対応不可。

- ① パネルソフトバージョンアップ オプションに対応するため、パネルソフトを更新する必要があります。
② パラメータファイル書換 オプションに対応するため、パラメータファイルを書き出し書換が必要となります。(信号入出力ポート割当て変更)
③ パネルソフトバージョンアップ対応 下向き検知、バーコードリーダー、鳥の巣防止、アクティブテンション、ボビンチェンジャーへの対応は必要となります。
④ パラメータファイル書換について パネルソフトver162N以上に書き換え、JOLに交付
ボビンチェンジャーBK-8、BK-9への対応は必要となります。
パラメータファイル書き出し(資料資料参照)→JUL(開発中心)→パラメータファイル書換

《注意 ボビンチェンジャーについて》

ボビンチェンジャーを取付るためには、アルミフレーム(カバー含む)の交換が必要となります。
2020年8月生産ミシンより、出荷状態が対応となりますので交換は不要となります。
対応装置番号以前のミシンにおいては、アルミフレームを含めた下記品番での手配をお願いします。

CP-装置	機種名	品番			
BK-8	8045	40248945	40228699 BK-8	+	アルミフレーム
	12080	40248947			
	13085	40248949			
BK-9	8045	40248951	40228702 BK-9	+	アルミフレーム
	12080	40248953			
	13085	40248955			
2020年8月以降生産のミシンはBK-8か、BK-9装置のみの品番手配となります。			対応機種	対応装置番号	
			PS800-8045	1MP5PH0050~	
			PS800-12080	1MP6PH0050~	
			PS800-13085	1MP6PH0050~	

《注意 アクティブテンションについて》

アクティブテンションを取付るためには、フレームの素材変更が必要となります。
対象機種でない場合は、取付できません。

機種	装置型番
8045	1MP5NMO030~
12080	1MP6NMO043~
13085	1MP7NMO027~

2019年12月生産分より後

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are not interchangeable with each other:
In this case,even obsoleted parts(D.)can be ordered with the obsoleted part number,so select the parts with changed dates and place your orders.

変更箇所は,該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は,削除された品番でも,ご注文できます。

No.1748-06・・・Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

* Rev. No.	Page 頁	Ref. No.	Parts No. 品 番	* Rev. No.	Page 頁	Ref. No.	Parts No. 品 番
				A 06	6	6	402-59264
				A 06	6	7	402-28719
D 05	16	10	402-28178	A 06	16	10	402-28036
D 05	34	2	402-28250	A 06	34	2	402-28061
D 05	34	3	402-28251	A 06	34	3	402-28059
D 05	34	4	402-33789	A 06	34	4	402-28058
D 05	36	15	402-25490	A 06	36	15	402-28073
D 05	36	21	402-25509	A 06	36	21	402-28075
				A 06	36	22	402-62520
D 05	42	4	402-25515	A 06	42	4	402-28079
D 05	42	5	402-25490	A 06	42	5	402-28073
D 05	42	6	402-25508	A 06	42	6	402-28074
D 05	42	7	402-25509	A 06	42	7	402-28075
D 05	42	8	402-25510	A 06	42	8	402-28076
D 05	42	12	402-25513	A 06	42	12	402-28077
D 05	42	13	402-25514	A 06	42	13	402-28078
				A 06	48	72	402-27993
D 05	50	18	-	A 06	50	18	402-63261
D 05	50	24	-	A 06	50	24	402-63260
				A 06	50	40	402-28418
				A 06	50	41	402-64286
				A 06	50	42	402-52388
				A 06	50	43	402-63257
				A 06	50	44	402-63258
				A 06	50	45	402-64296
				A 06	50	46	402-34454
				A 06	50	47	402-63270
				A 06	50	48	402-34454
				A 06	50	49	402-28365
				A 06	50	50	402-28366
				A 06	54	68	402-62521
				A 06	56	62	402-62521
D 06	62	2	402-25509	A 06	62	2	402-28075

HOW TO MAKE USE OF THIS PARTS LIST

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

· Each numeral indicates the number of parts required.

· "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

パーツリストご利用に際して

1."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。